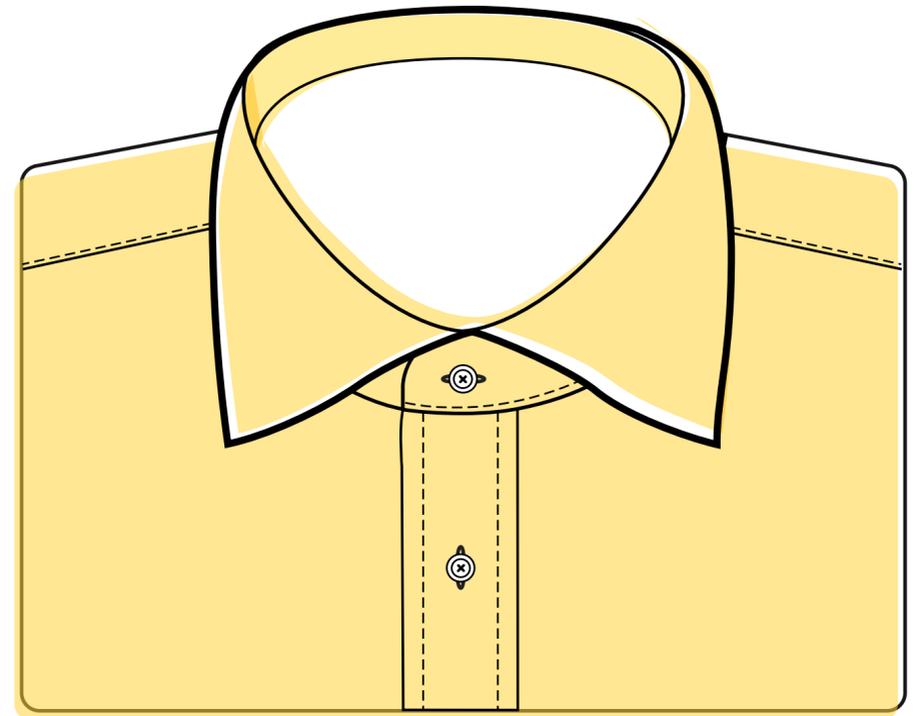


# SHIRT

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STYLES



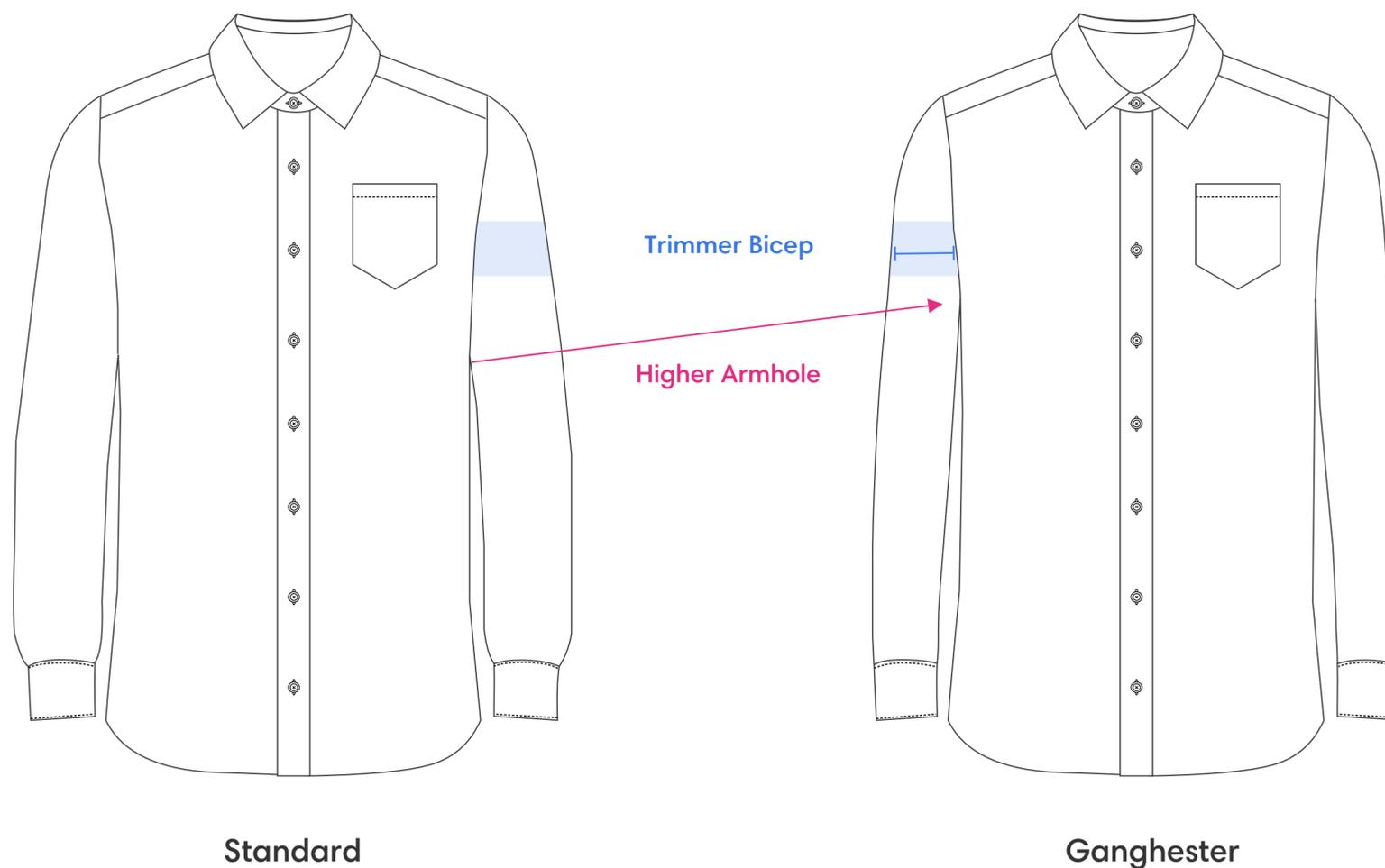
# Standard vs. Ganghester

## Shirt Fit

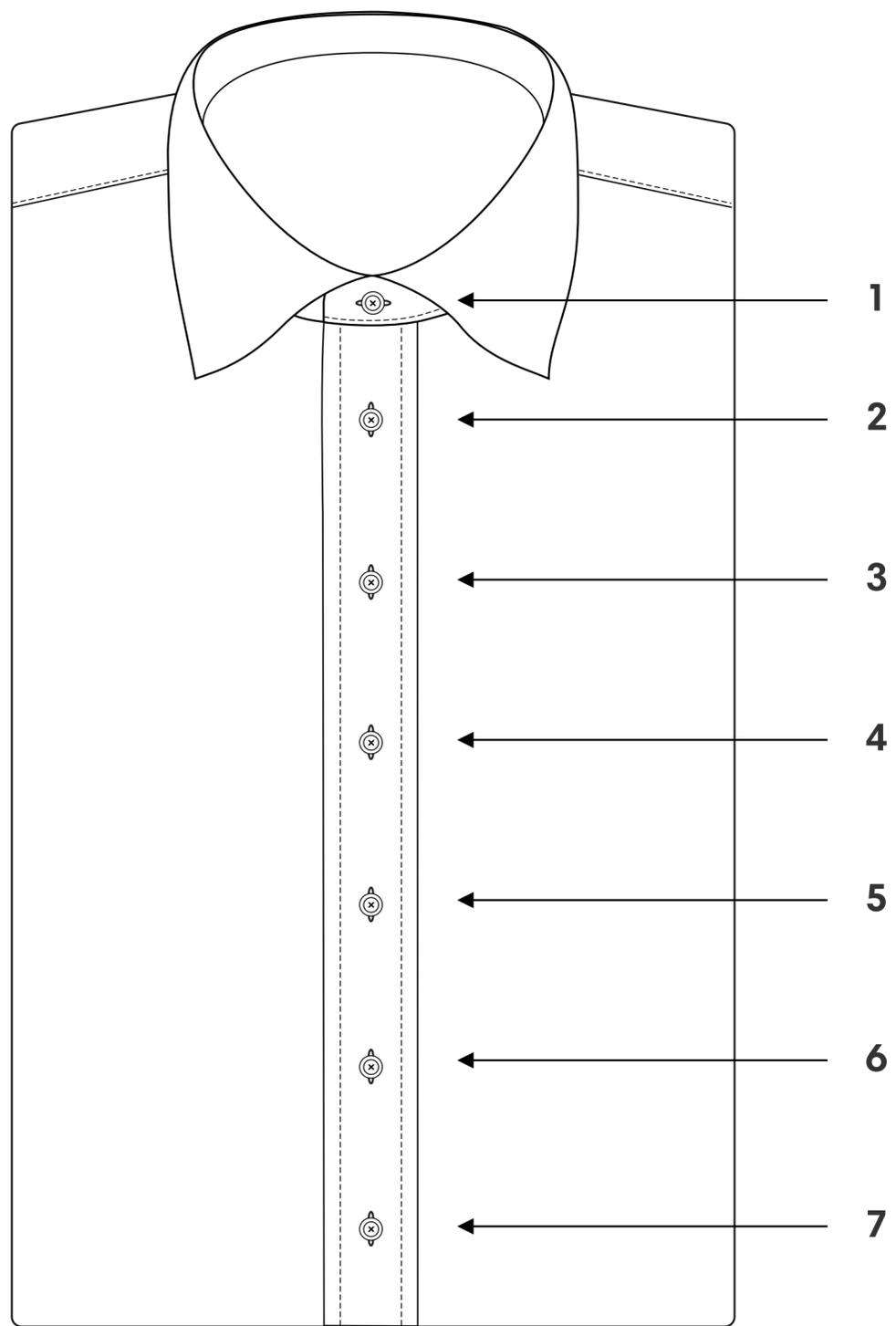
Our Standard LS comes with a classic armhole in 4 sleeve fit selections: Full, Regular, Trim, and Extra Trim. The Standard LS works best for customers who prefer a more generous fit, and want the added mobility of shoulder pleats.

Our Ganghester LS comes with a higher armhole in 3 sleeve fit selections: Full, Regular, and Trim. This model does not allow for shoulder pleats, and does not work well for customers who have a large back, especially muscular customers.

To determine which fit is best for your customer, take a skin bicep measurement, and compare it to the spec charts. A customer who likes a trim fit will want a 1 – 1 ½” bicep overage, where a customer who likes a contemporary or regular fit will prefer a 2-3” overage.



# Button Hole Sequence & Angles



90°



135°

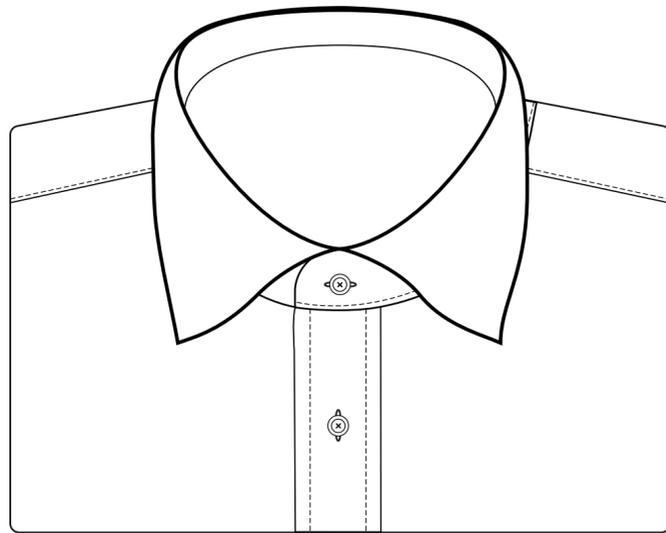


0°

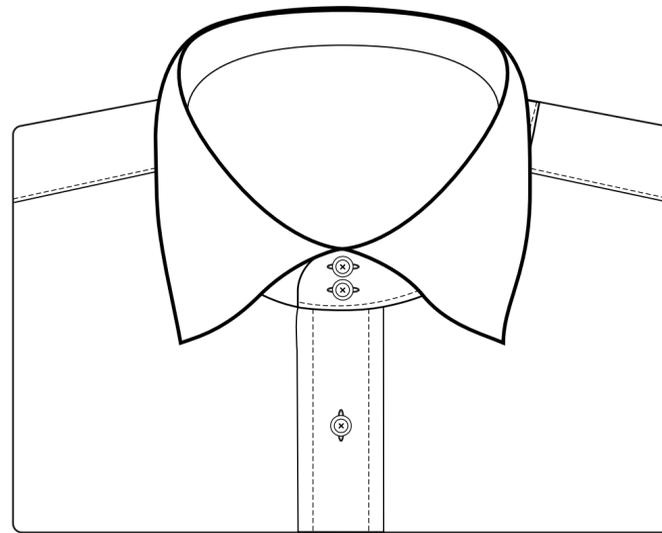


45°

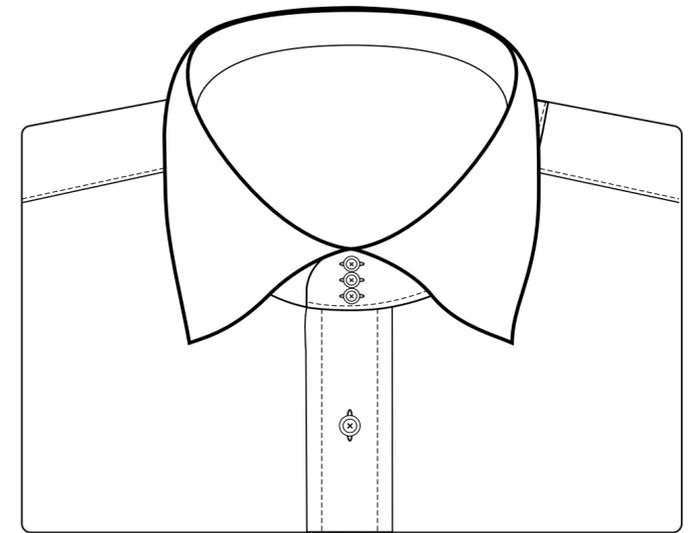
# Collar Band



**One Button**  
4" Spread



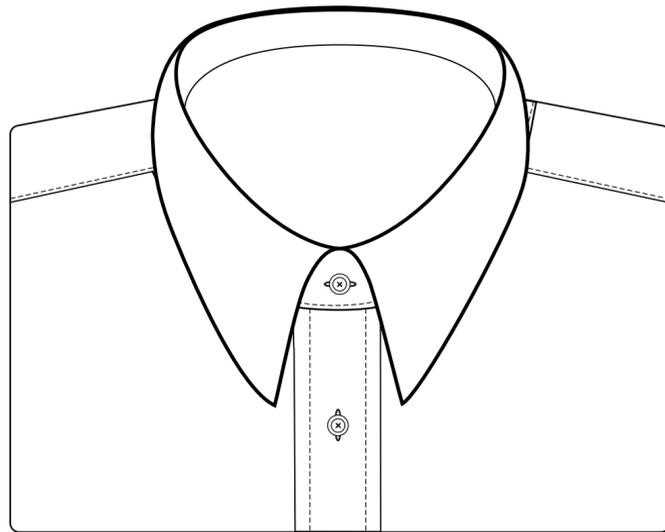
**Two Button**  
Min. Front Collar Height = 1 1/8"



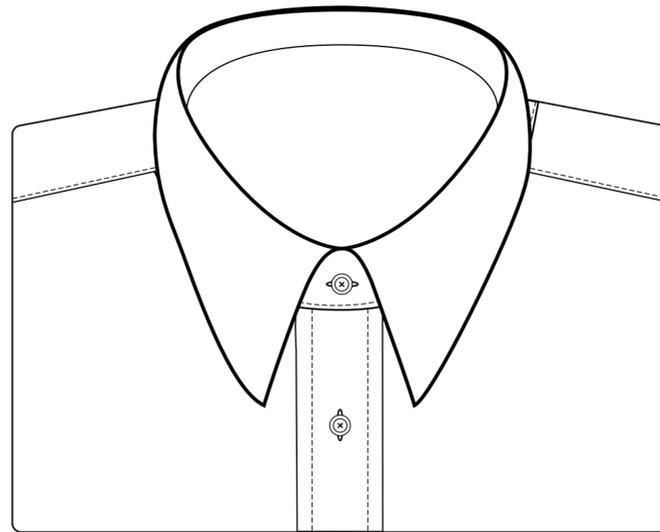
**Three Button**  
Min. Front Collar Height = 1 1/4"

# Collars

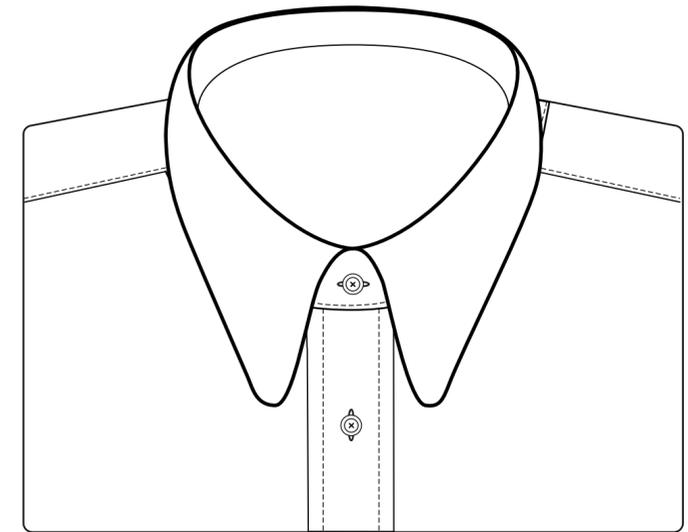
Spreads based on a 3" Point Length



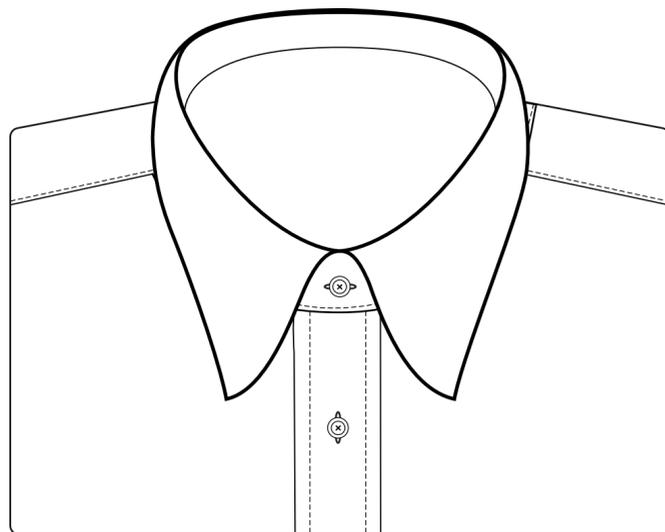
**Extra Narrow Point**  
**XNP**  
2" Spread



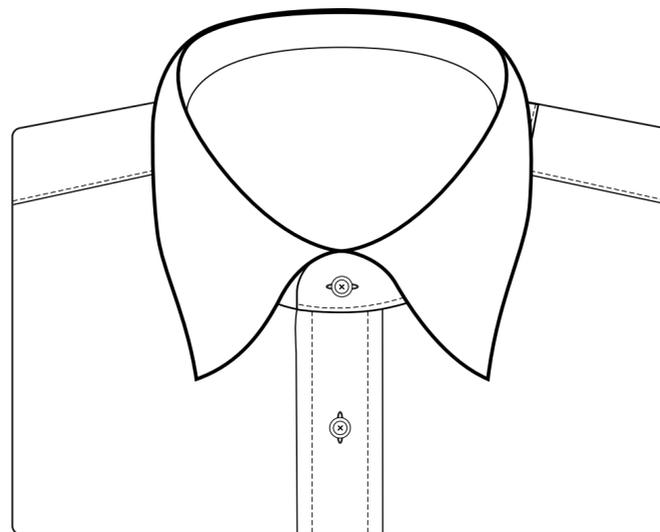
**Narrow Point**  
**NP-1**  
2 1/2" Spread



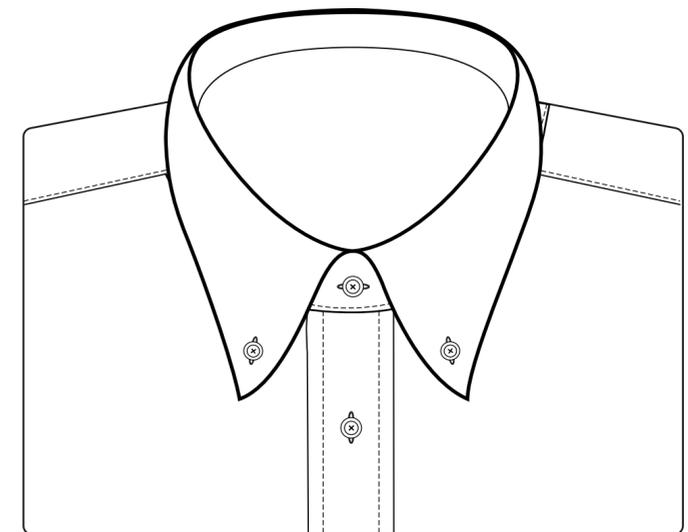
**Nickel Round Narrow Point**  
**NR-1**  
2 1/2" Spread



**Classic Point**  
**CP-1**  
3" Spread



**Madison Point**  
**MP-1**  
3 1/2" Spread



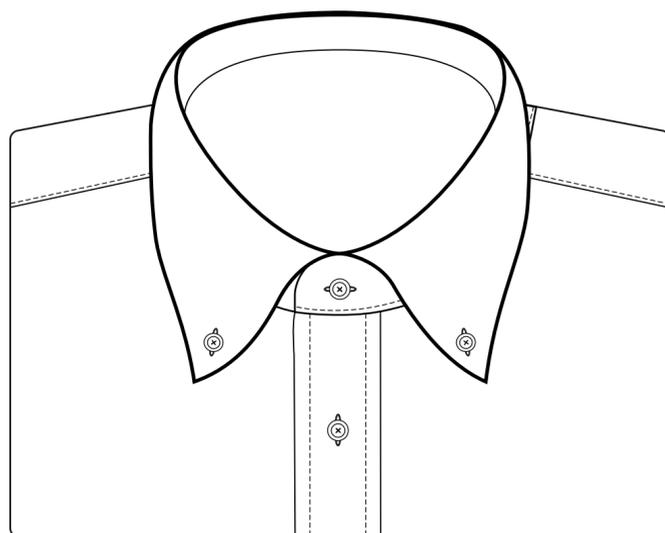
**Button Down Classic\*\***  
**BD-1**  
3" Spread

\* Collar Stays must be "None"

\*\*Collar Stays must be "None" or "Removable"

# Collars

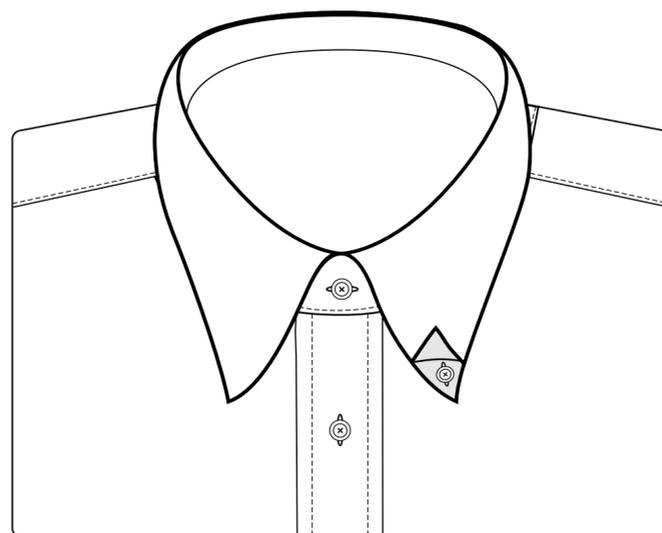
Spreads based on a 3" Point Length



**Button Down Madison\*\***

**BD-2**

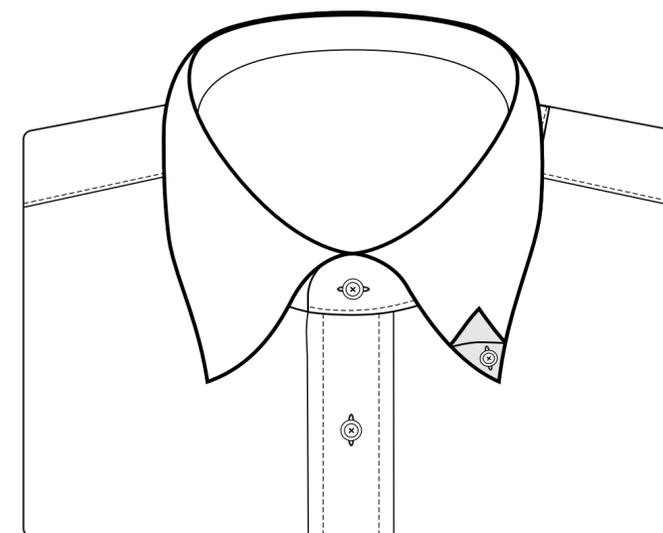
3 1/2" Spread



**Hidden Button Down Classic**

**HB-1**

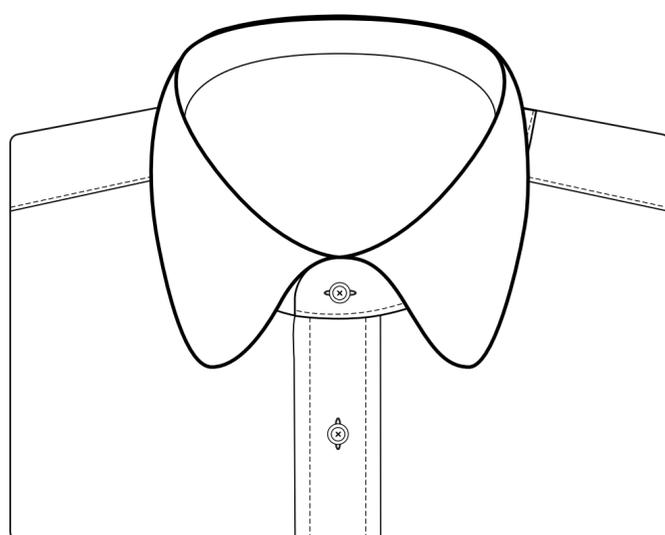
3" Spread



**Hidden Button Down Madison\***

**HB-2**

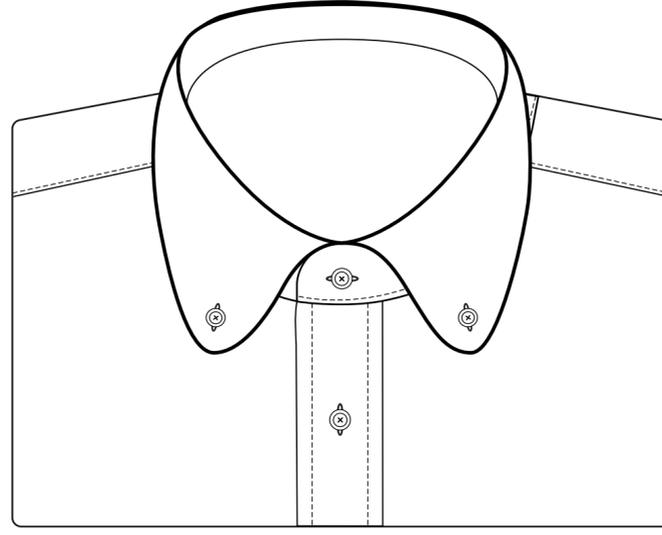
3 1/2" Spread



**Round Point Madison**

**RP-1**

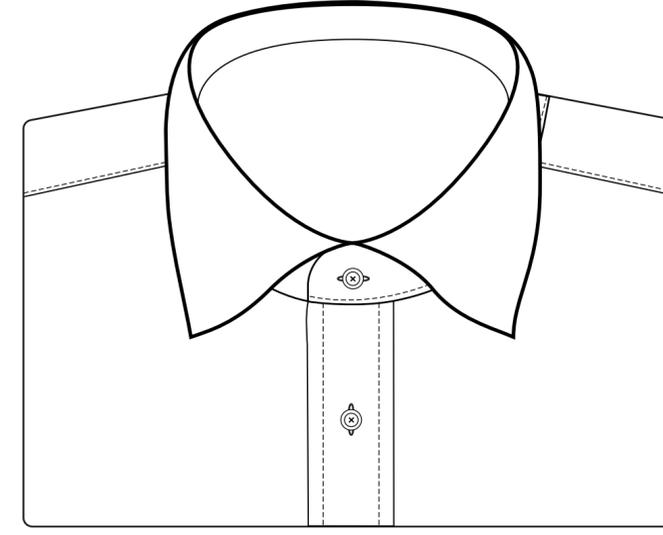
3 1/2" Spread



**Round Button Down Madison\***

**RB-1**

3 1/2" Spread



**Windsor Spread**

**WS-1**

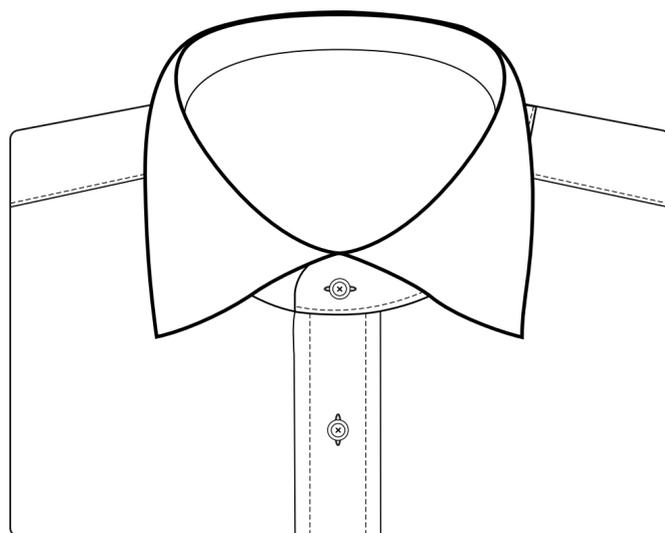
4" Spread

\* Collar Stays must be "None"

\*\*Collar Stays must be "None" or "Removable"

# Collars

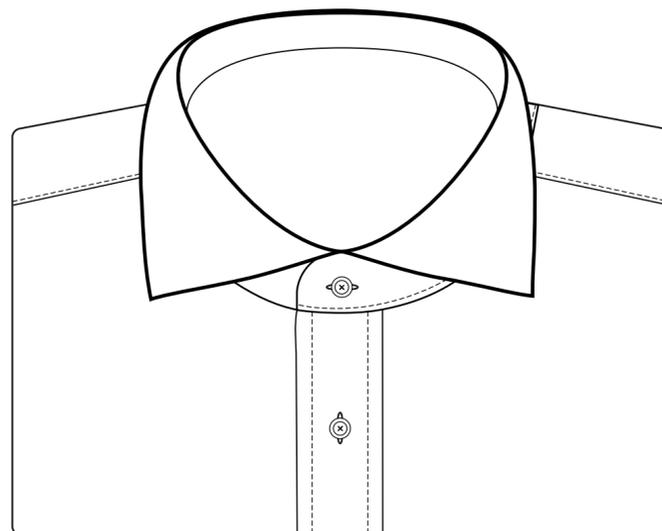
Spreads based on a 3" Point Length



**American Spread**

**AS-1**

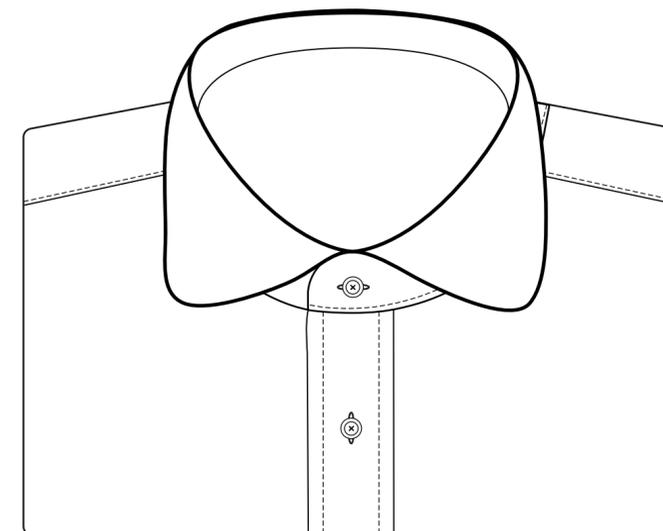
4 1/2" Spread



**British Spread**

**BS-1**

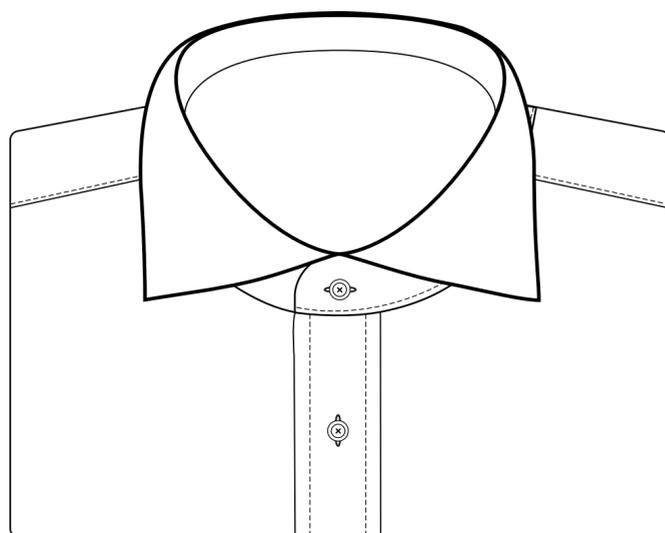
5" Spread



**British Round Point Madison**

**BRP**

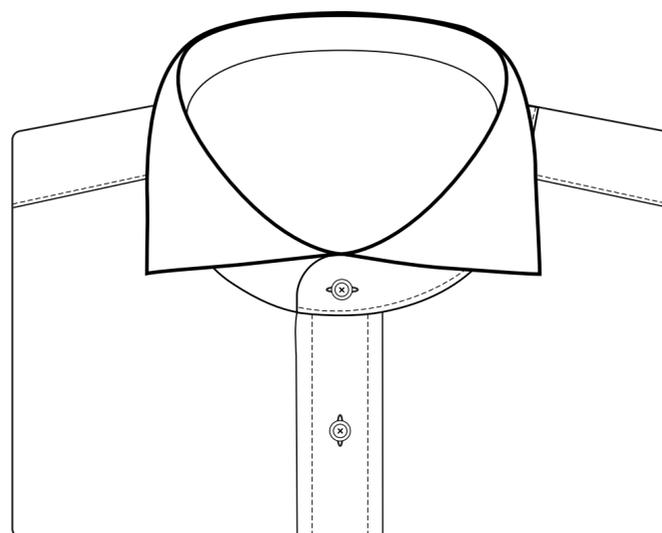
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**Italian Spread**

**iS-1**

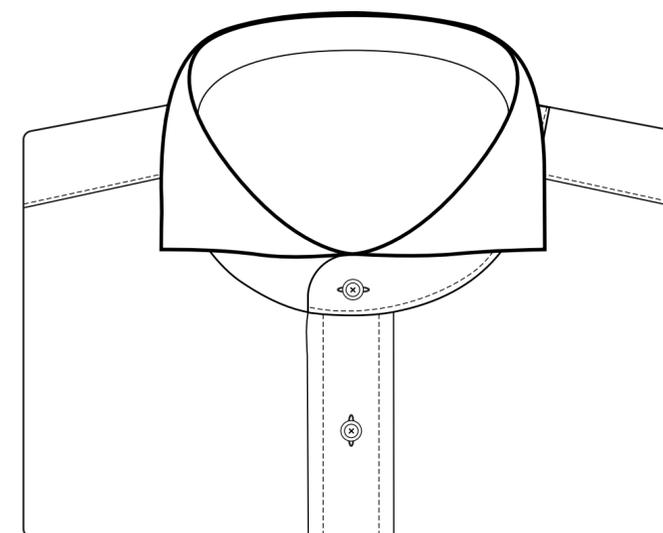
5 1/4" Spread



**Fashion Spread 1**

**FS-1**

6" Spread



**Fashion Spread 2**

**FS-2**

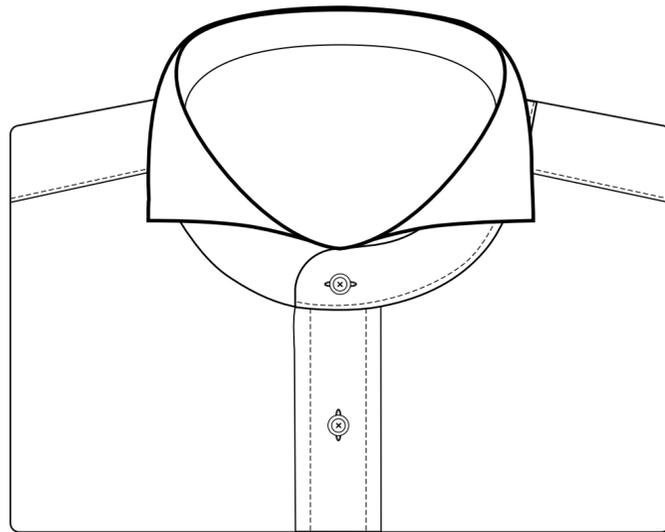
6 1/2" Spread

\* Collar Stays must be "None"

\*\*Collar Stays must be "None" or "Removable"

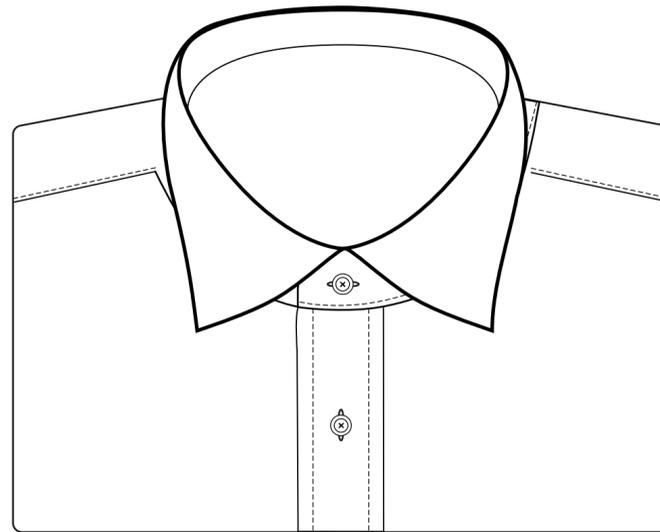
# Collars

Spreads based on a 3" Point Length



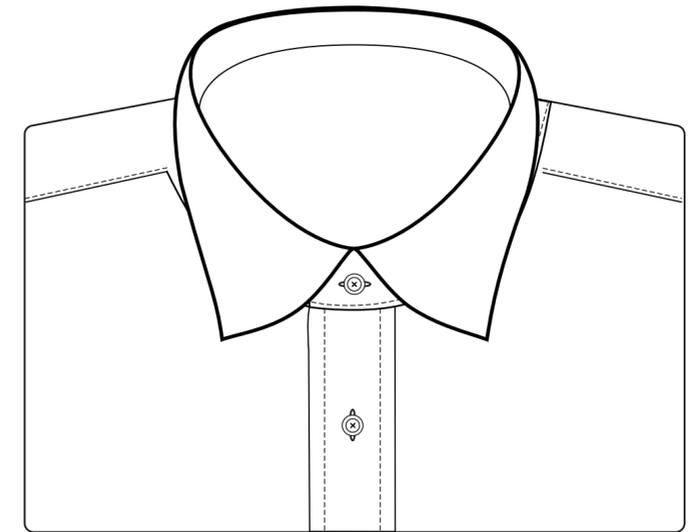
Extreme Cutaway  
EC

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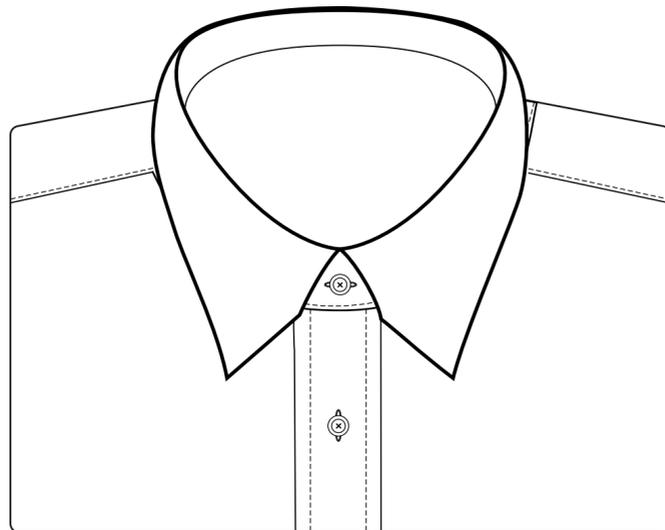
Curve Spread  
CS-1

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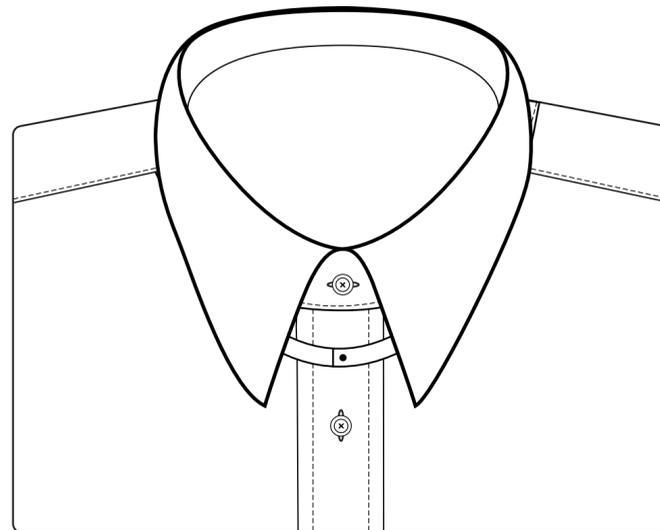
Narrow Curve Spread  
NCS

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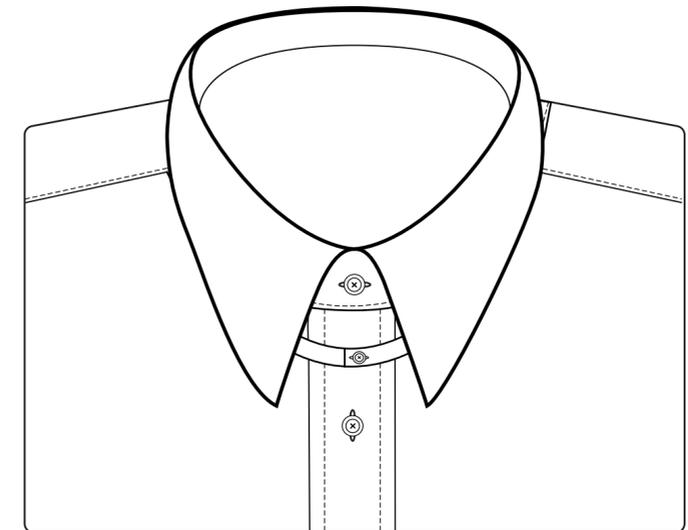
Mitered Spread\*\*  
MS-1

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Tab Collar (Snap Fastener)  
TC-1

2 1/2" Spread



Tab Collar (Small Button Fastener)  
TC-2

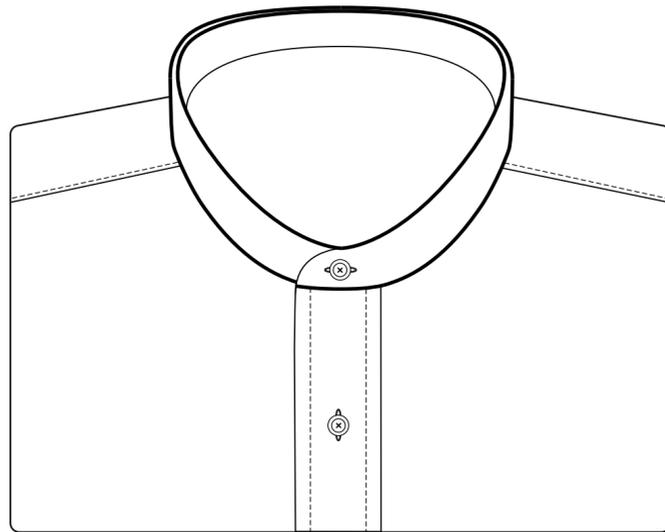
2 1/2" Spread

\* Collar Stays must be "None"

\*\*Collar Stays must be "None" or "Removable"

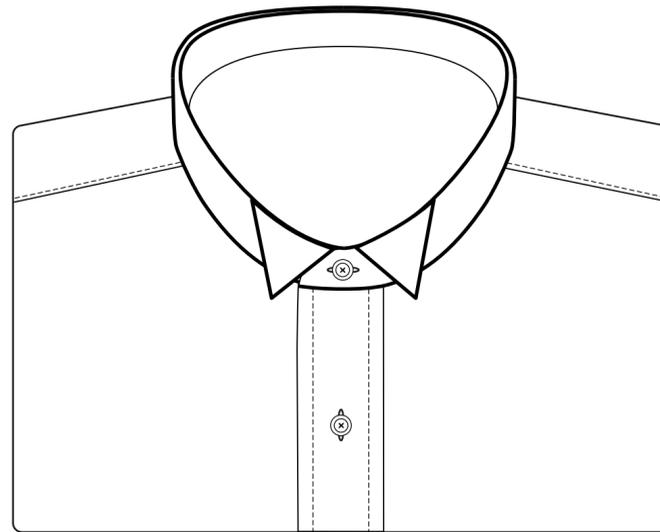
# Collars

Spreads based on a 3" Point Length



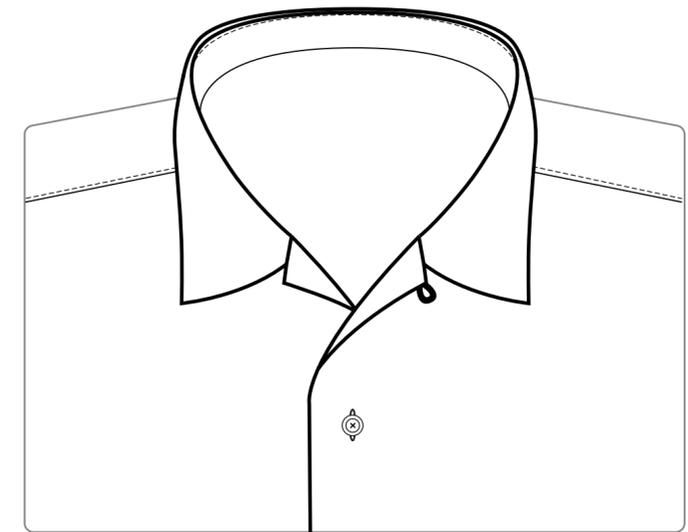
**Band Collar\***  
**BC-1**

--



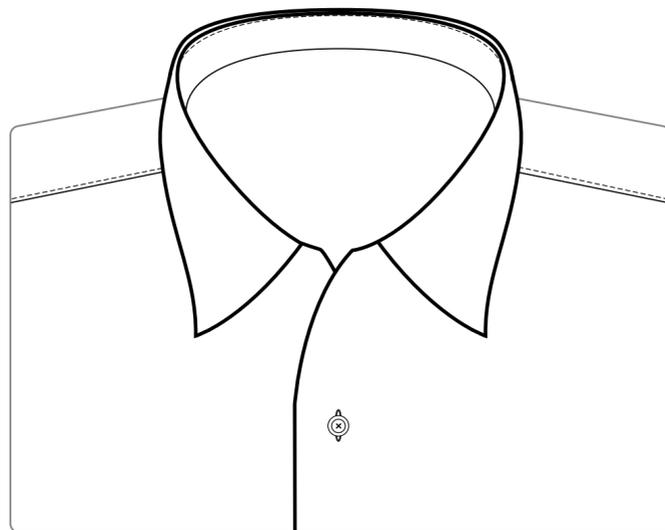
**Wing Collar\***  
**WC-1**

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**Camp Collar  
with Loop\***

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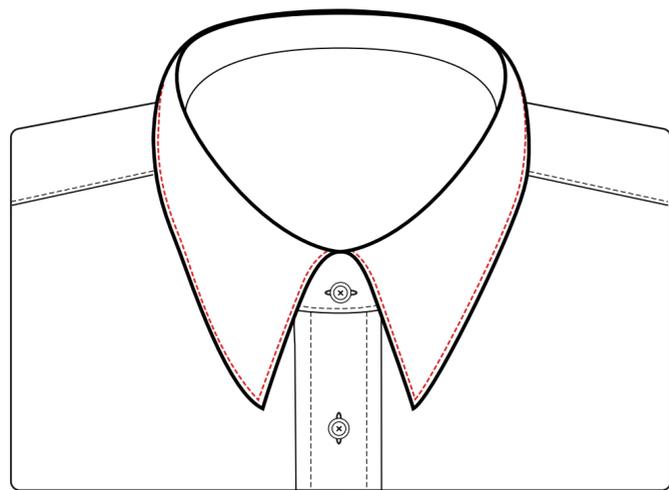
**Camp Collar  
without Loop**

--

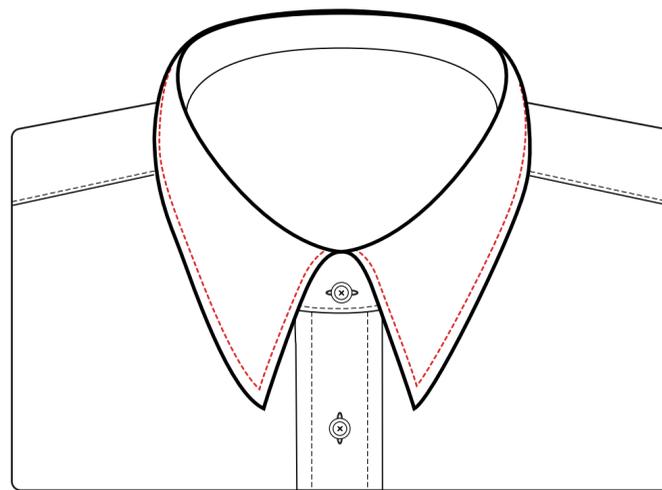
\* Collar Stays must be "None"

\*\*Collar Stays must be "None" or "Removable"

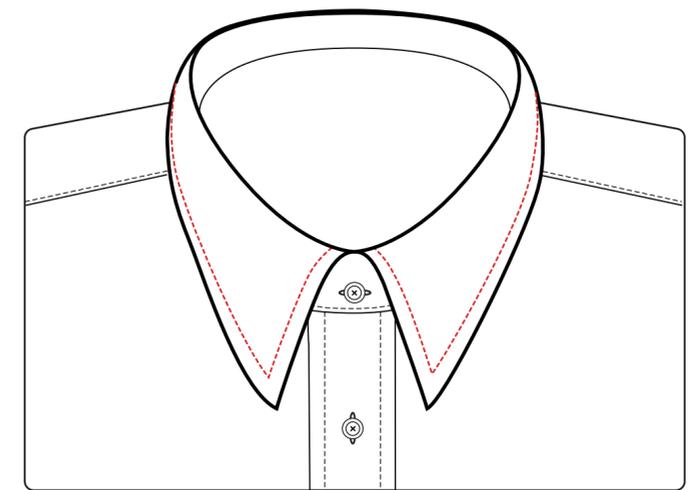
# Collar Stitching Position



1/16" Stitching

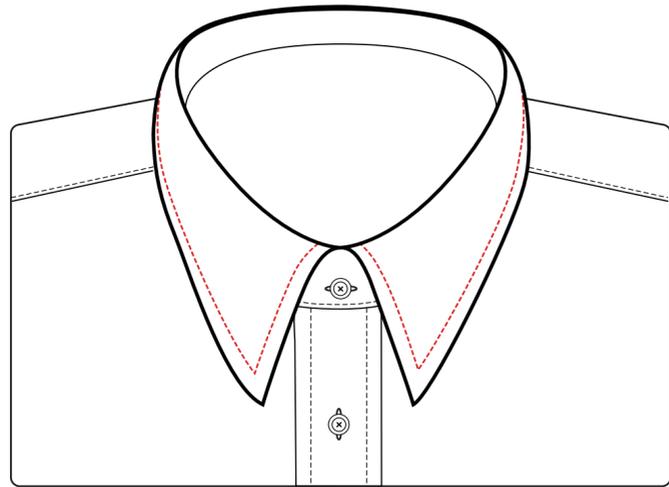


1/8" Stitching

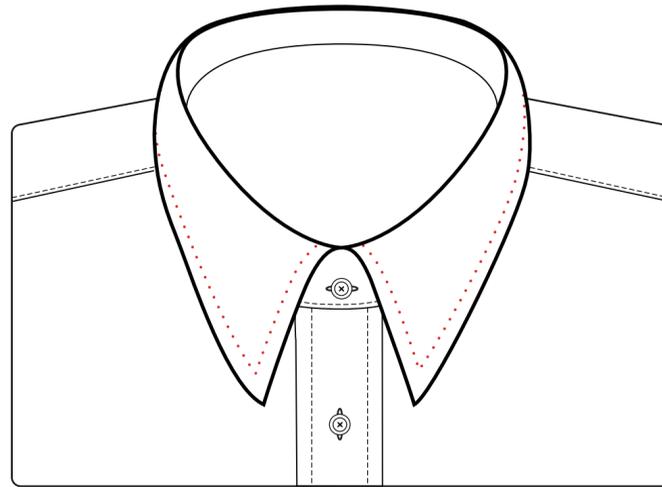


1/4" Stitching

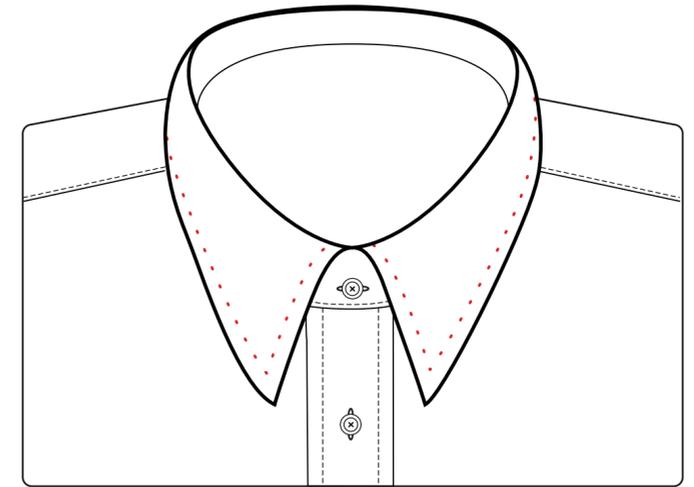
# Collar Stitching



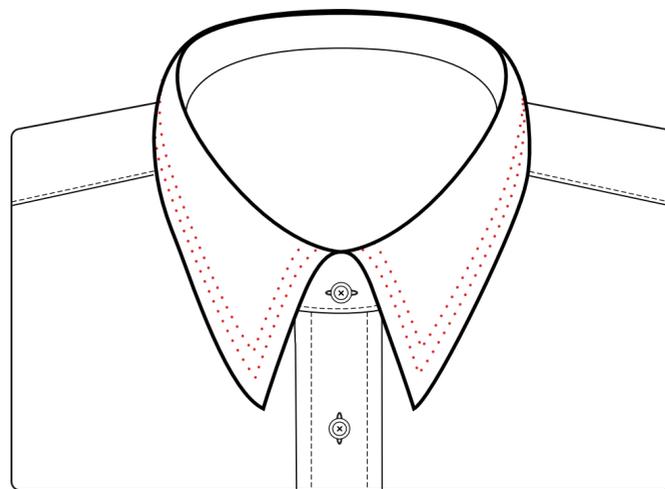
Single Needle



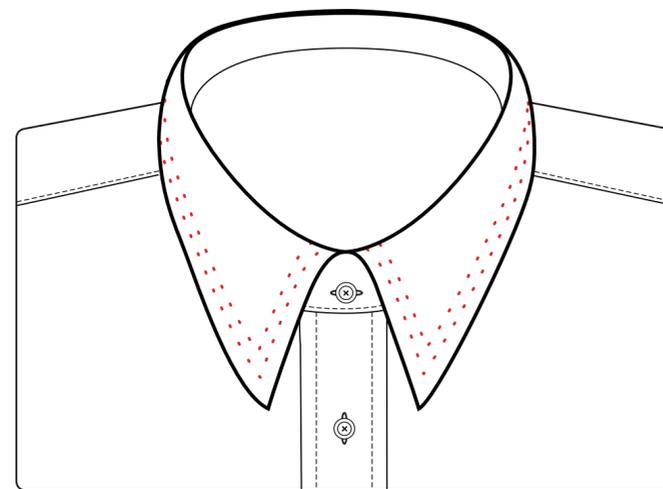
Pic



Wide Pic

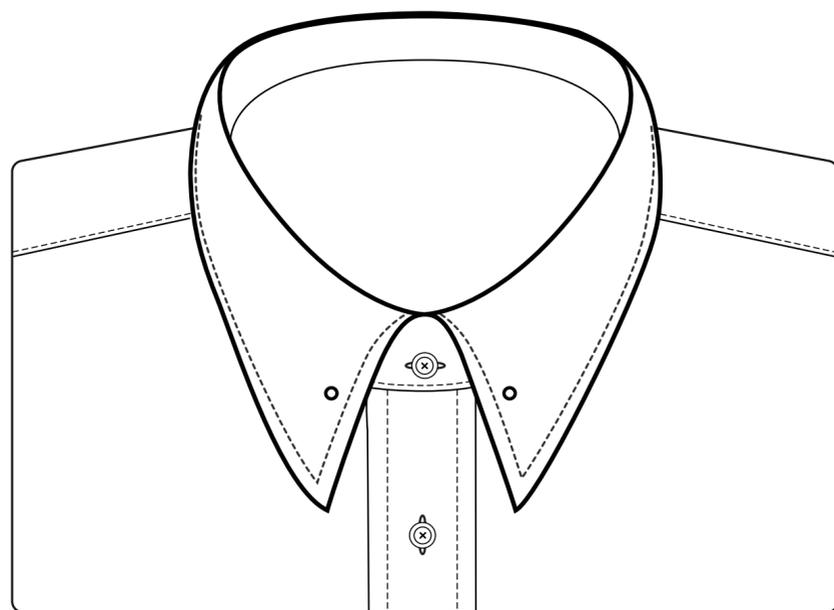


Double Pic



Double Wide Pic

# Eyelet Collar



Collar Eyelets

## Styles Available:

Extra Narrow Point, Narrow Point, Classic Point, Button Down, Hidden Button (Classic), Madison Point, Button Down (Madison), Hidden Button (Madison), Round Point (Madison), Round Button Down (Madison), Windsor Spread, British Round Point Madison, Mitered Spread, Narrow Curve Spread

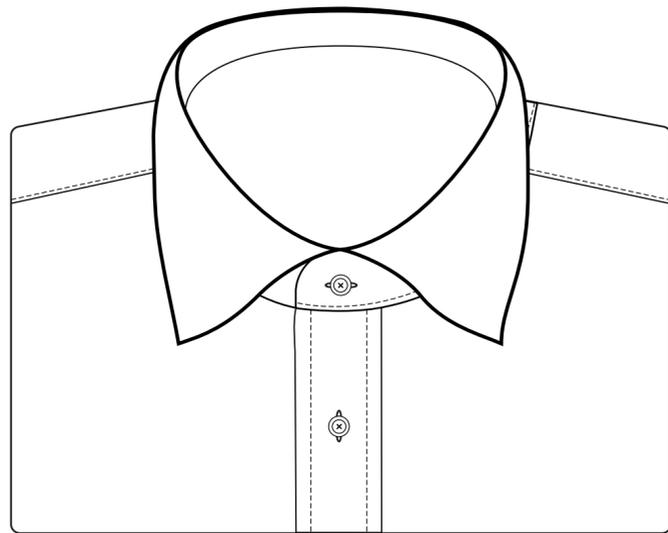
## Tie Space:

-1/4", 0, 1/4", 1/2"

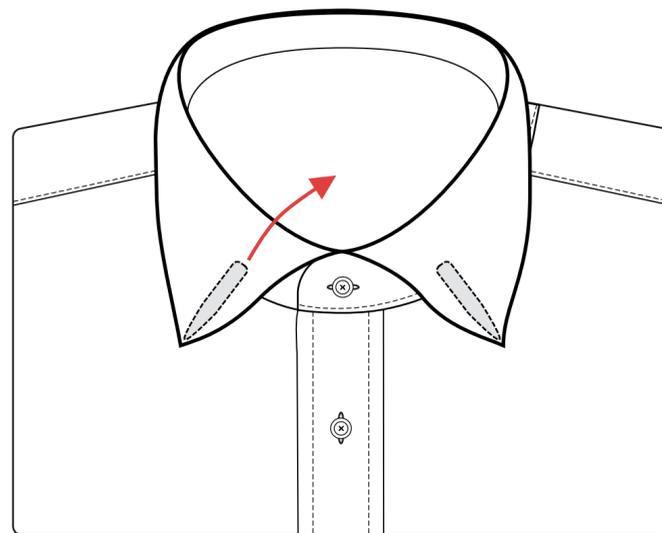
## Collar Stays:

None

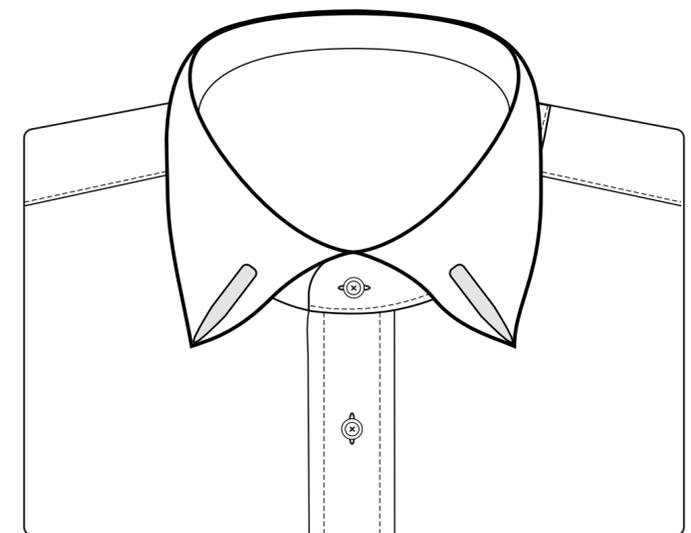
# Collar Stays



**None**  
**XNP**  
No Stay Sleeve

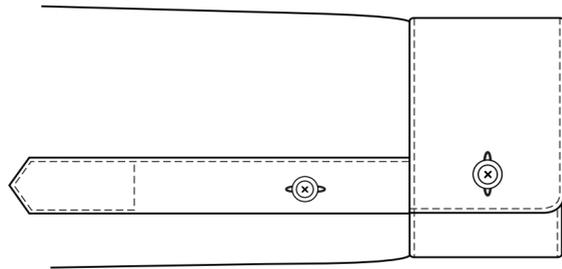


**Removable**  
**XNP**  
Open Sleeve w/ Plastic Stays



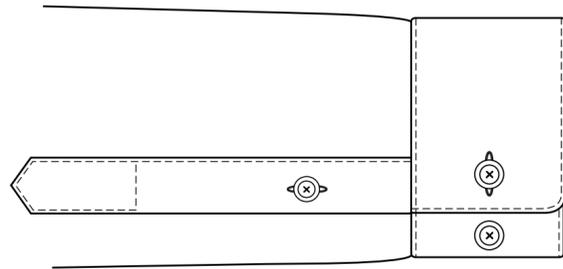
**Permanent**  
**XNP**  
Closed Sleeve w/ Plastic Stays

# Cuffs



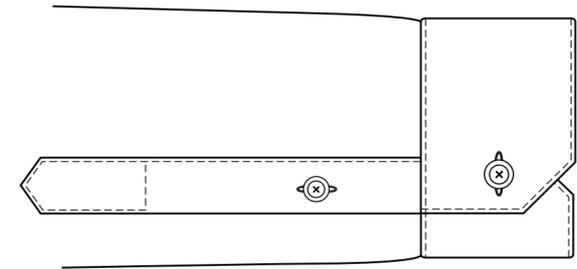
One Button Barrel

1-B



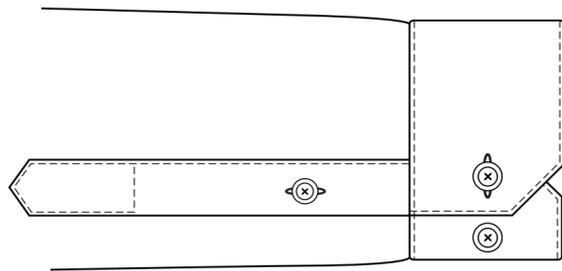
One Button Barrel (Adjustable)

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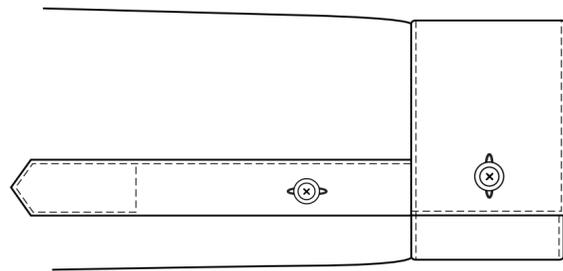
One Button Mitered

M-1



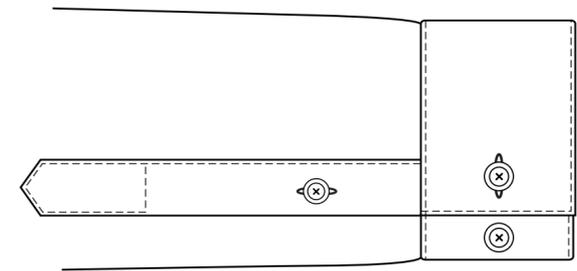
One Button Mitered (Adjustable)

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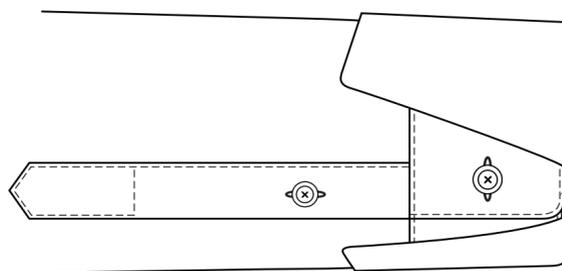
One Button Square

S-1



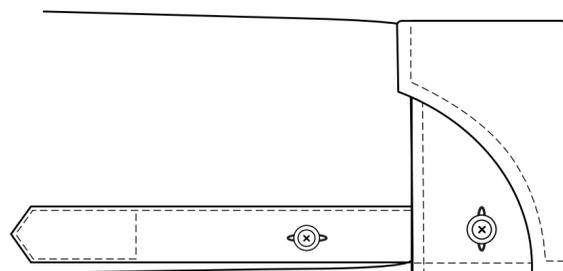
One Button Square (Adjustable)

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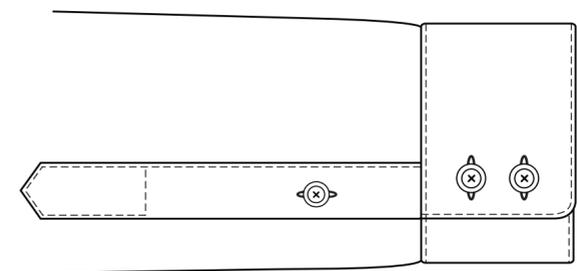
One Button Fold

1-BF



One Button Curved Fold

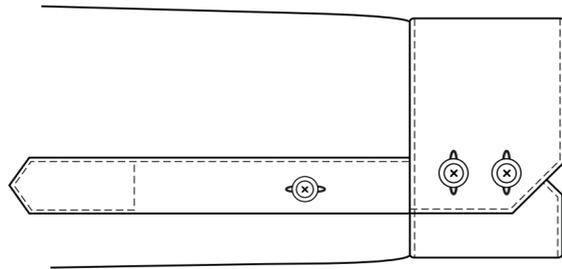
1-BCF



Two Button Barrel

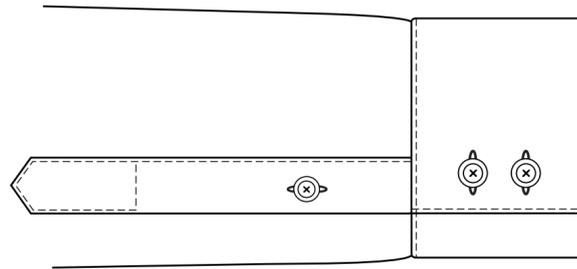
2-B

# Cuffs



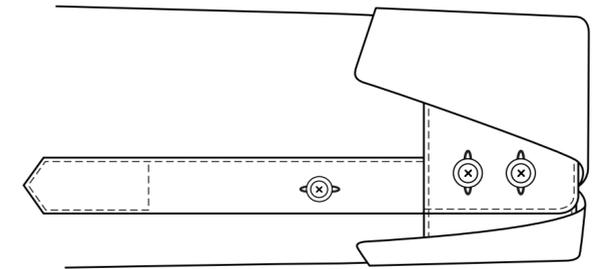
**Two Button Mitered**

M-2



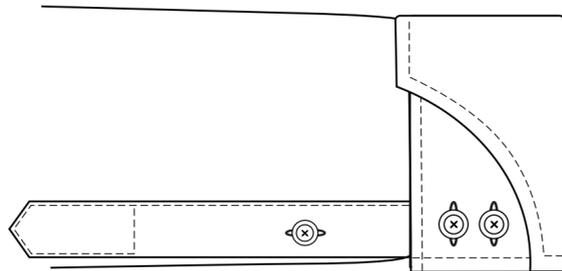
**Two Button Square**

S-2



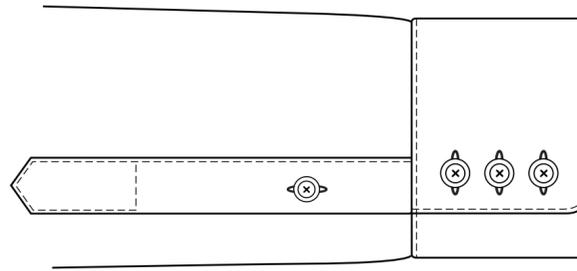
**Two Button Fold**

2-BF



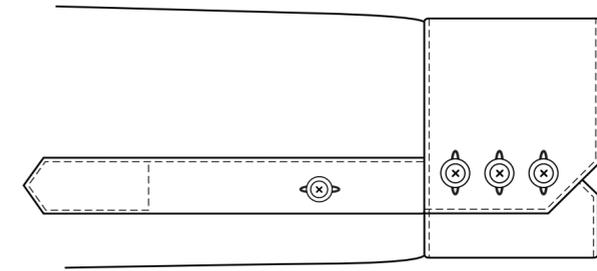
**Two Button Curved Fold**

2-BCF



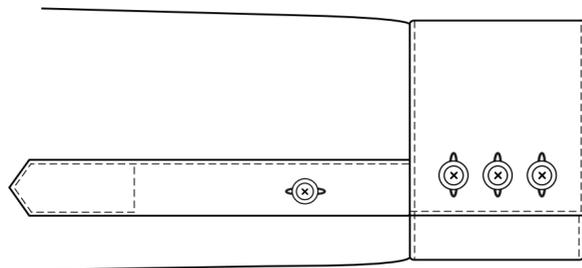
**Three Button Barrel**

3-B



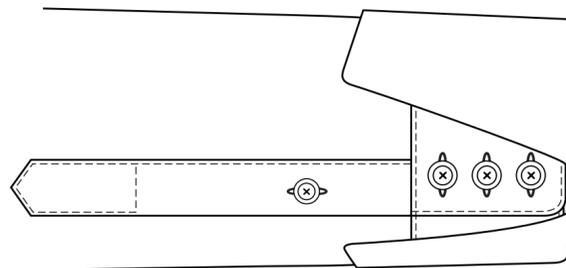
**Three Button Mitered**

M-3



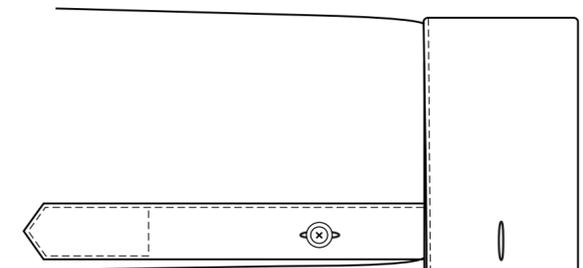
**Three Button Square**

S-3



**Three Button Fold**

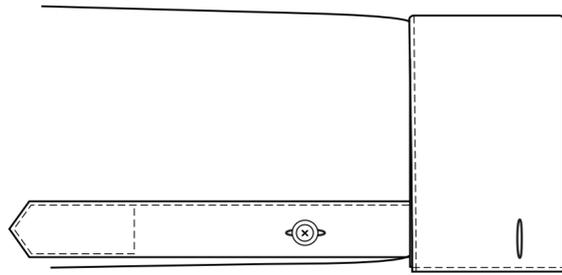
3-BF



**Classic French (Center)**

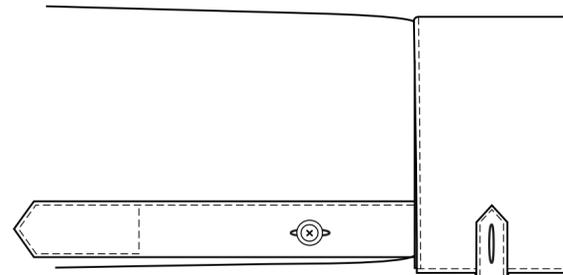
FC-1 CC

# Cuffs



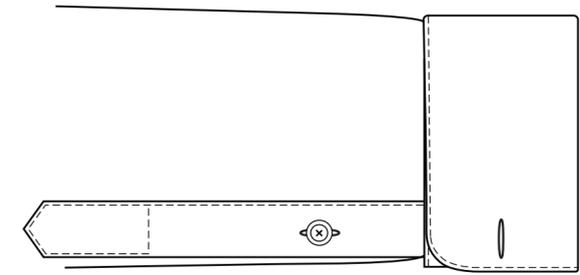
**Classic French (Forward)**

FC-2 CF



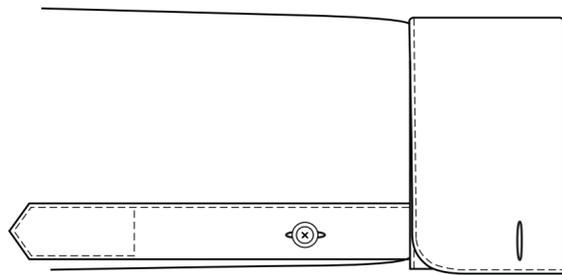
**Classic French w/ Tab**

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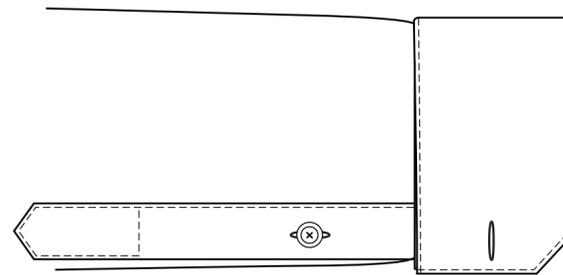
**Rounded French (Center)**

FC-7 RC



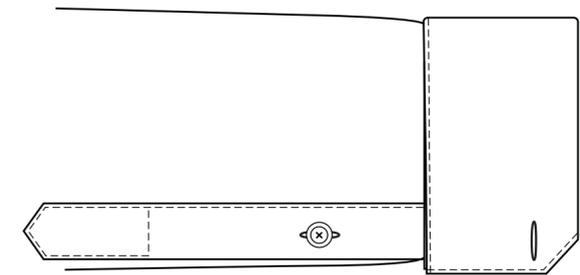
**Rounded French (Forward)**

FC-8 RF



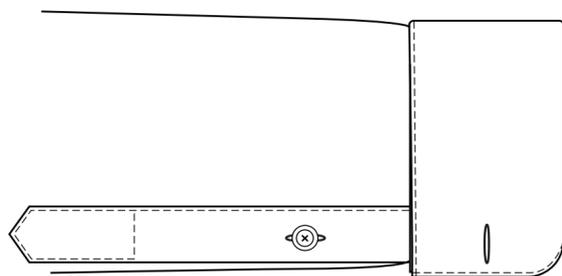
**Angle Mitered French (Center)**

FC-3 AMC



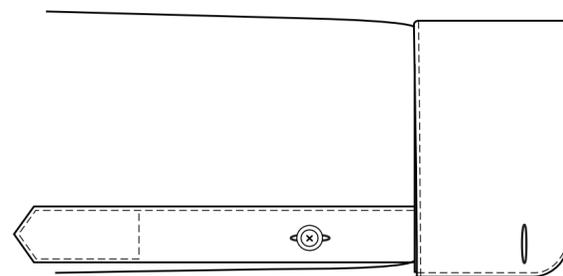
**Angle Mitered French (Forward)**

FC-4 AMF



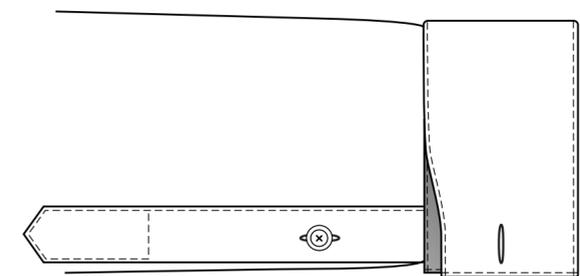
**Round Mitered French (Center)**

FC-7 RC



**Round Mitered French (Forward)**

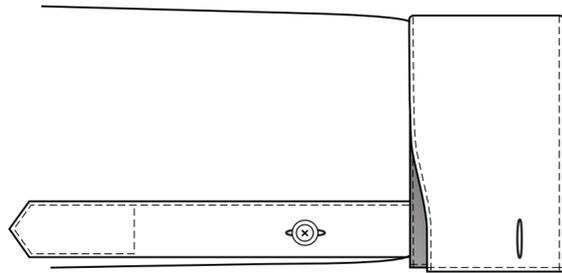
FC-8 RF



**Scallop French (Center)**

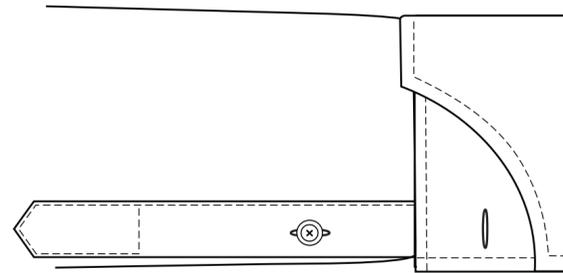
FC-9 FC

# Cuffs



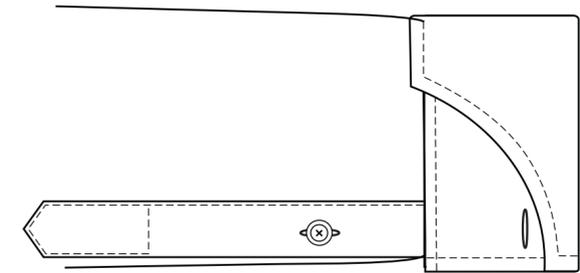
**Scalloped French (Forward)**

FC-10 SF



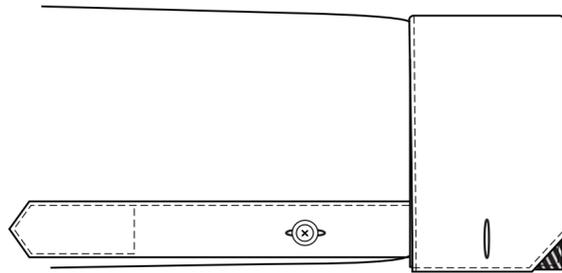
**Curved Fold French (Center)**

FC-12 CC



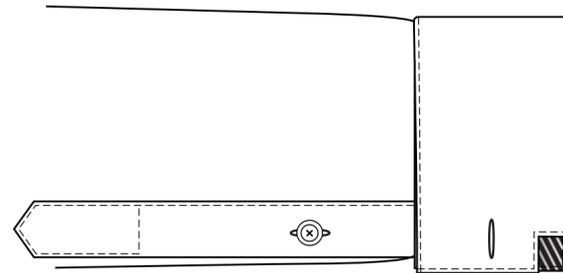
**Curved Fold French (Forward)**

FC-13 CF



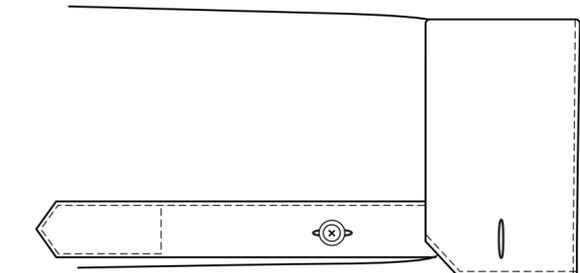
**Window Angled French**

FC-11 WA



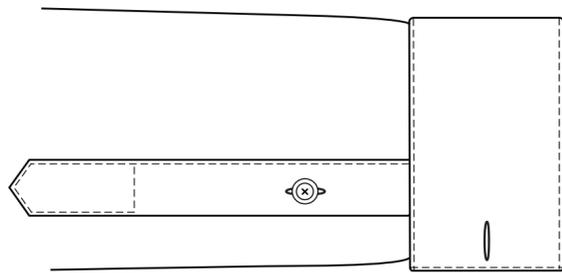
**Window Square French**

FC-12 WS



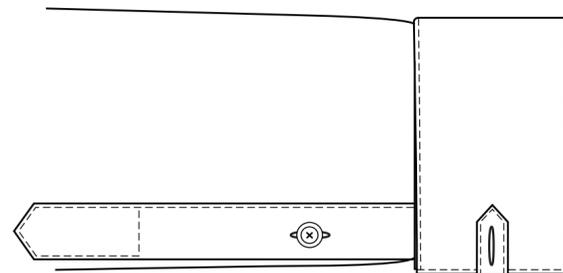
**Rear Angle Mitered French**

--



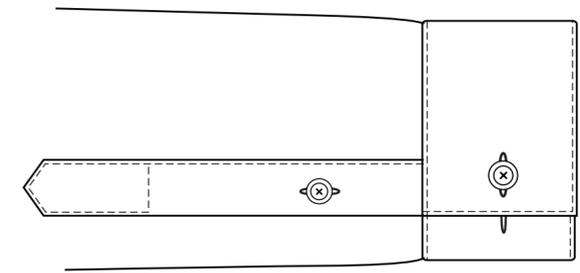
**Non-Fold French**

NFFC



**Non-Fold w/ Tab**

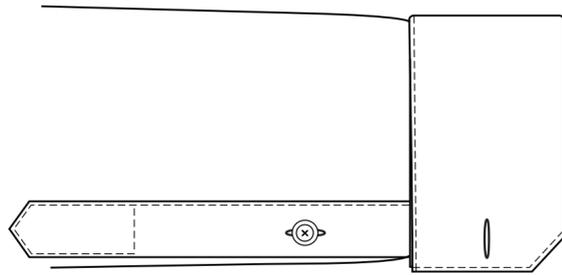
--



**Non-Fold Convertible**

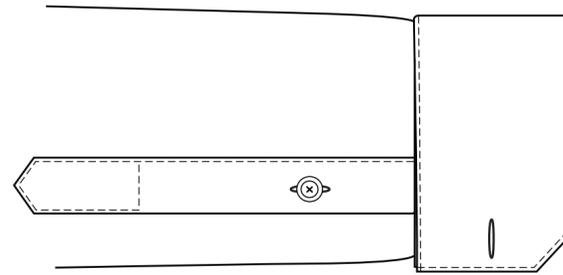
--

# Cuffs



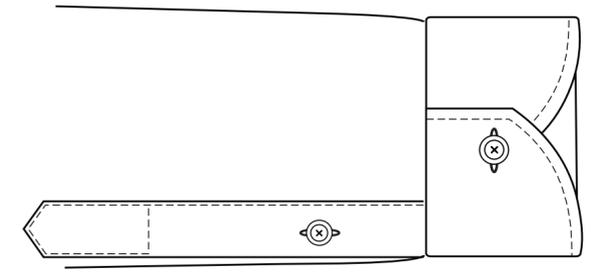
**Non-Fold Mitered French**

--



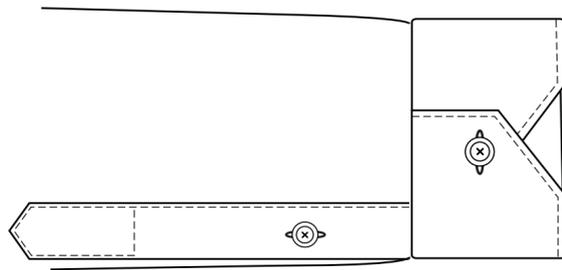
**Non-Fold Mitered Convertible French**

CC-1



**1-Button Curved Barrel**

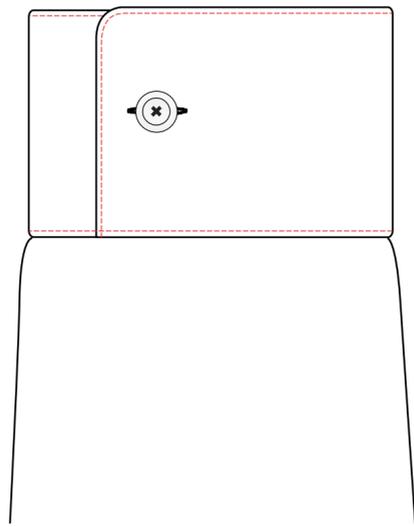
1-BCB



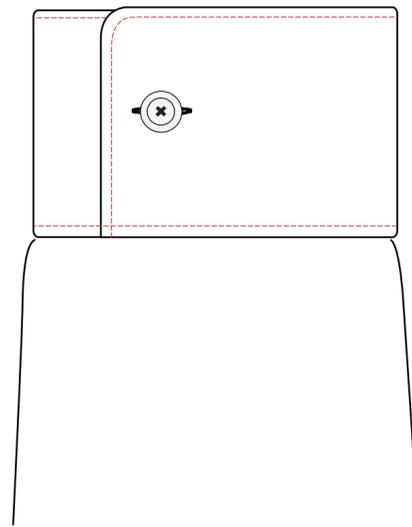
**1-Button Extreme Mitered**

1-EM

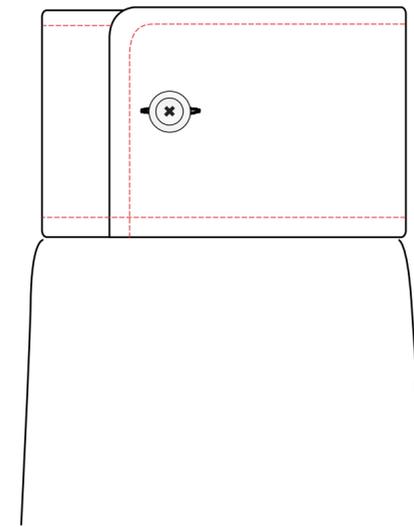
# Cuff Stitching Position



$\frac{1}{16}$ " Stitching

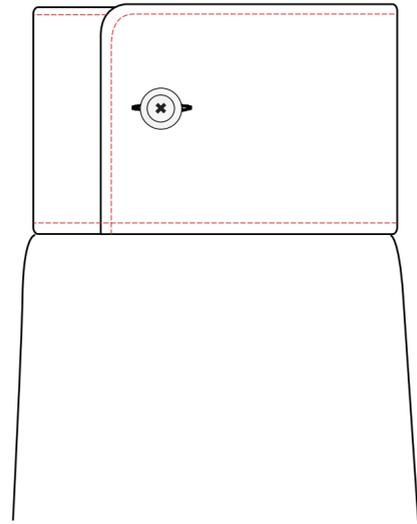


$\frac{1}{8}$ " Stitching

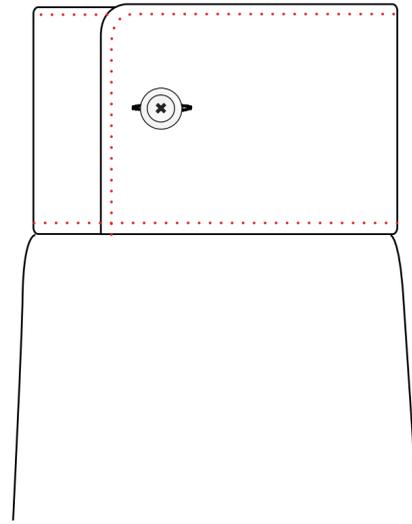


$\frac{1}{4}$ " Stitching

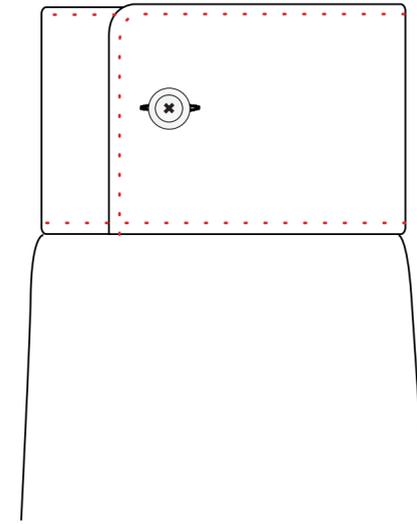
# Cuff Stitching



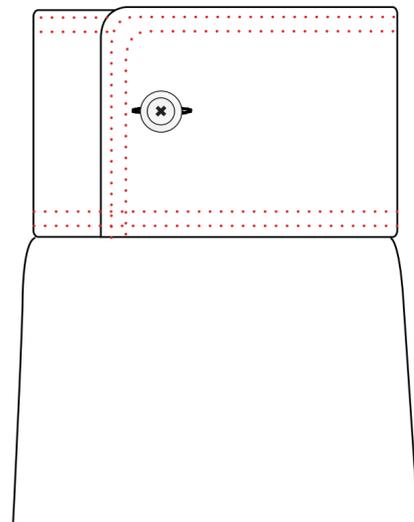
Single Needle



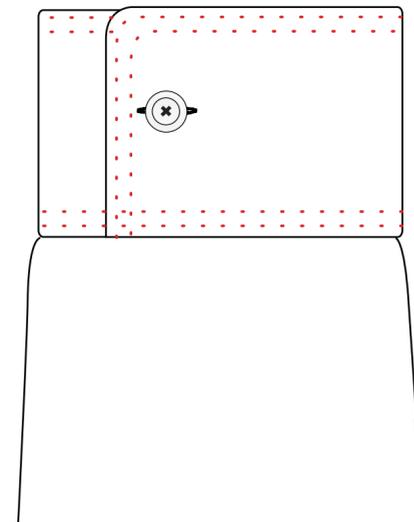
Pic



Wide Pic

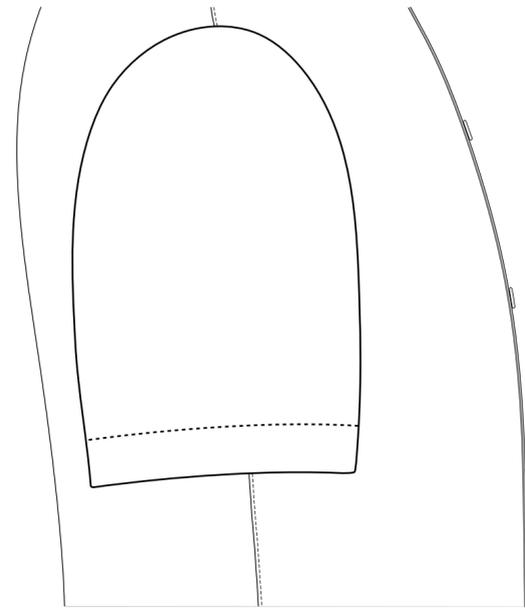


Double Pic

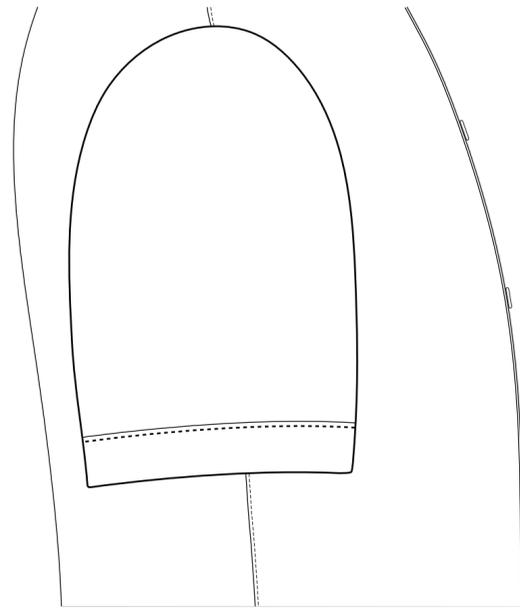


Double Wide Pic

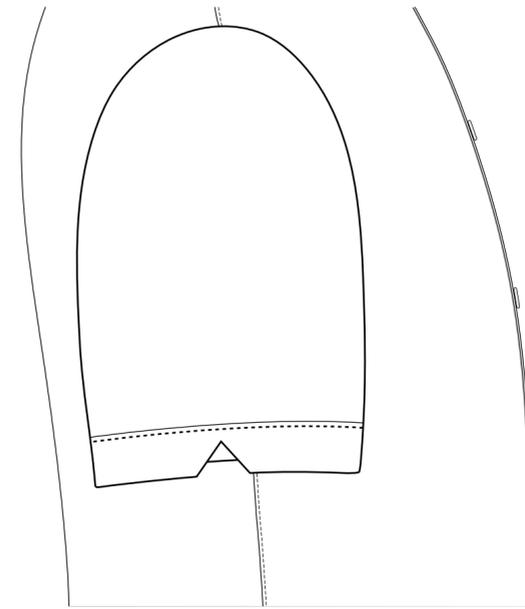
# Short Sleeve Cuffs



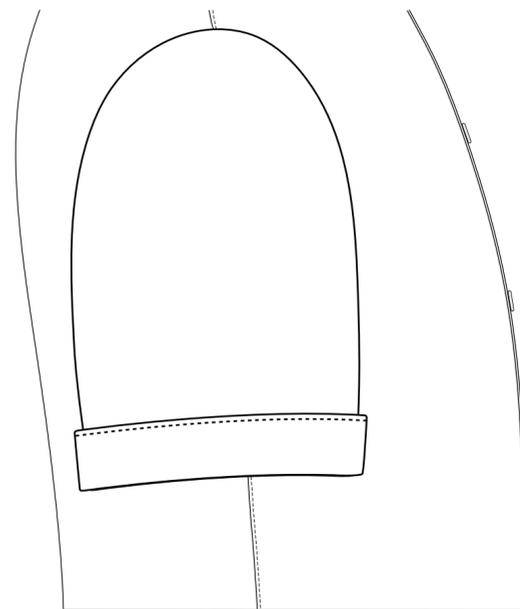
Plain



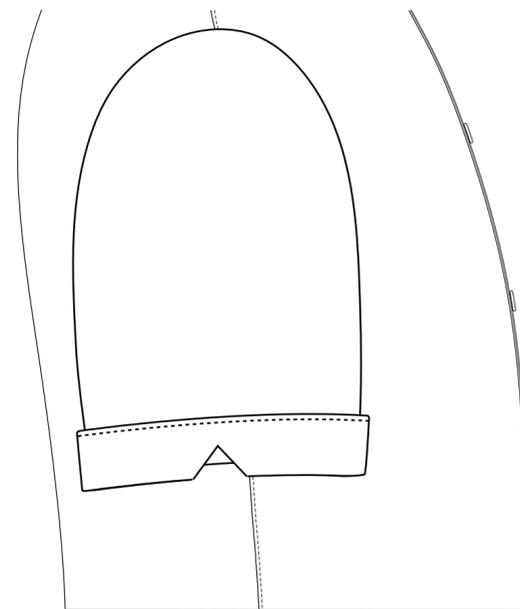
Hem



Hem with Vent

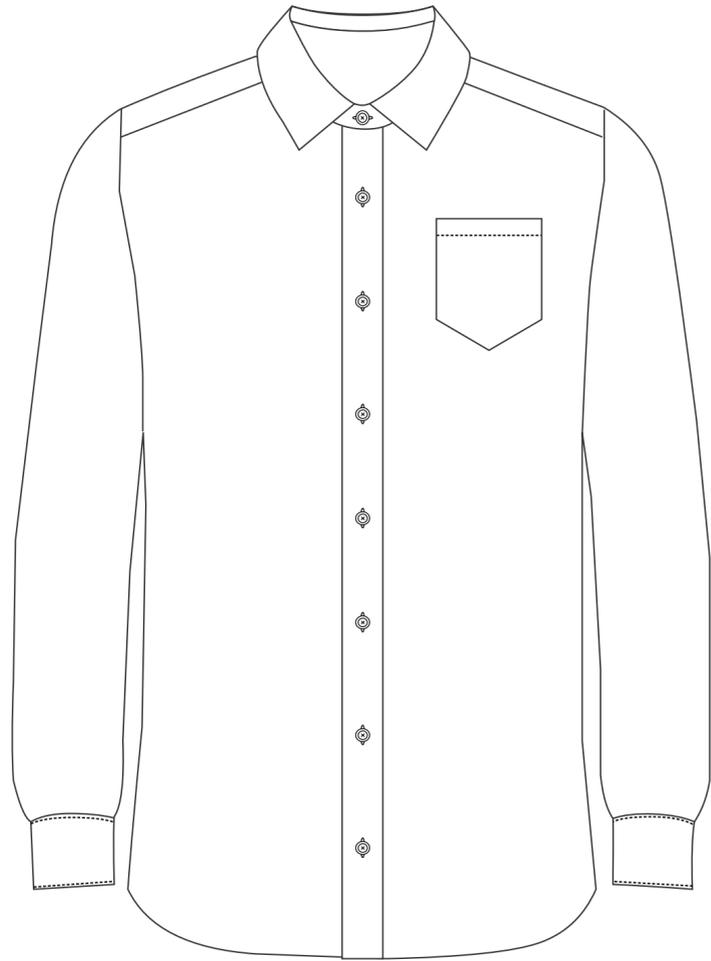


Cuff

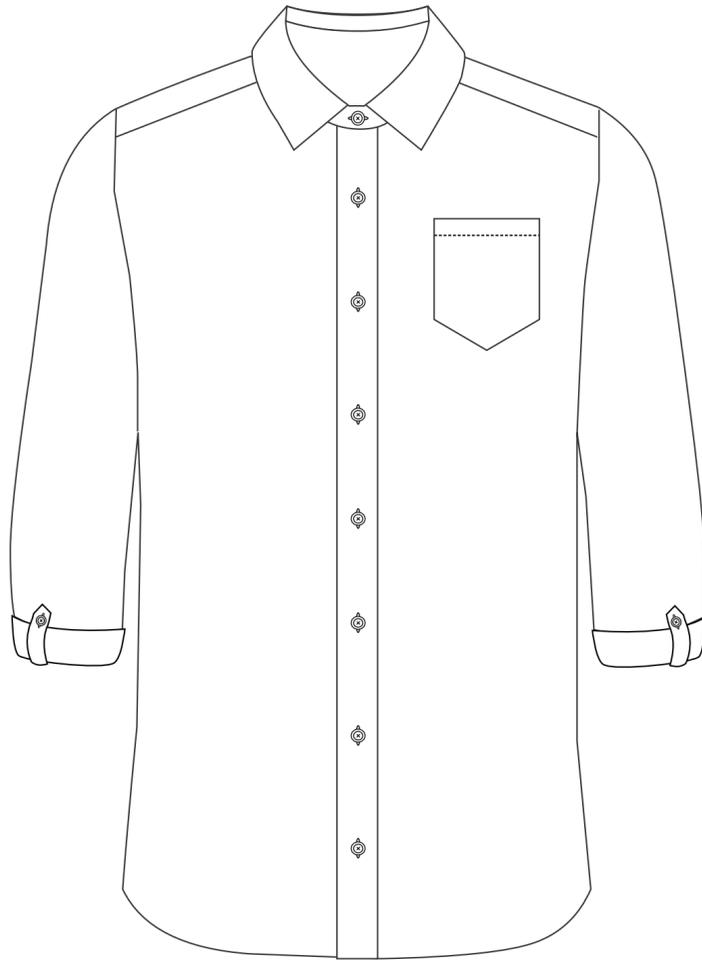


Cuff with Vent

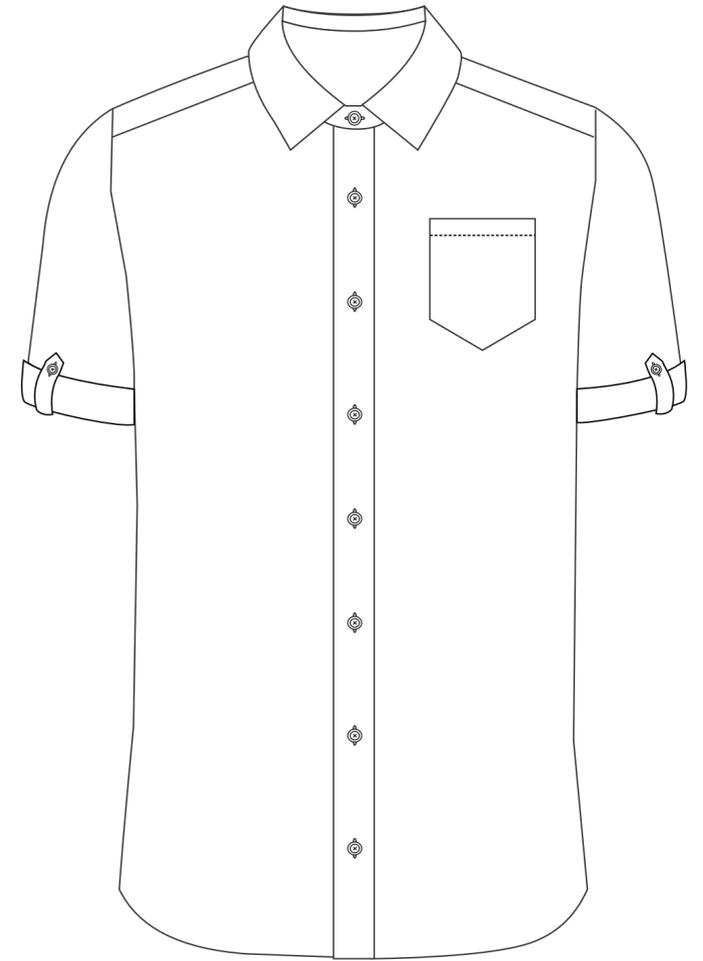
# Sleeve Straps



None

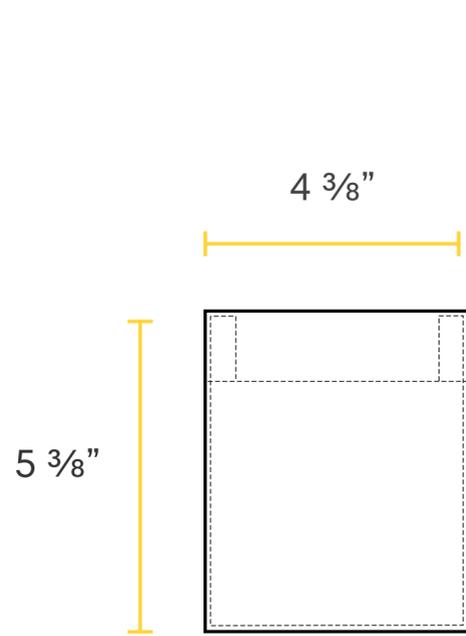


Forearm Position

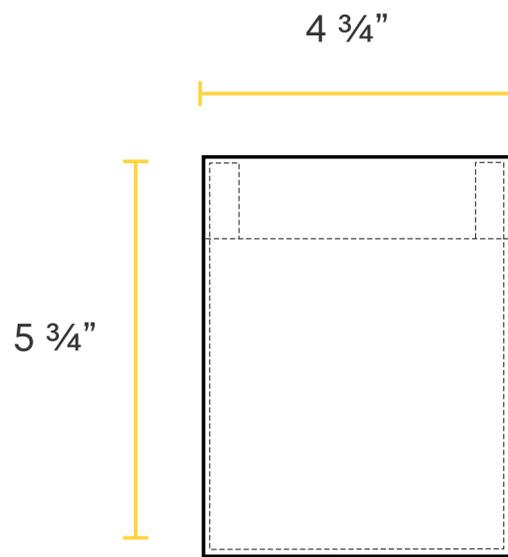


Elbow Position

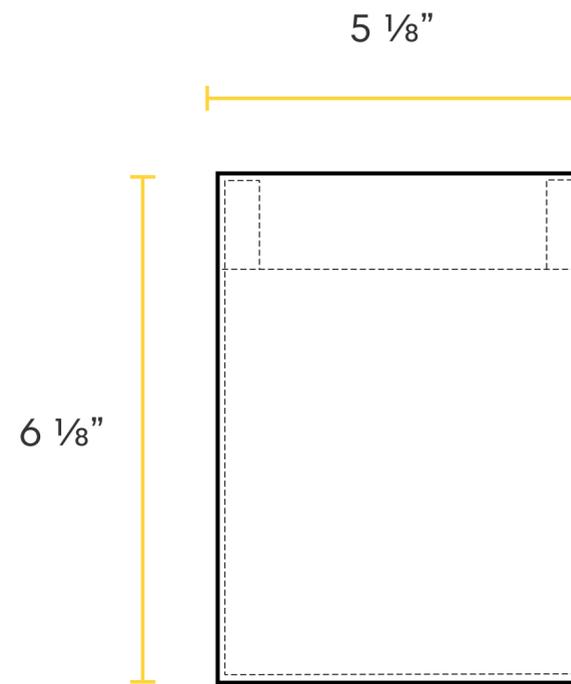
# Pocket Size



Small

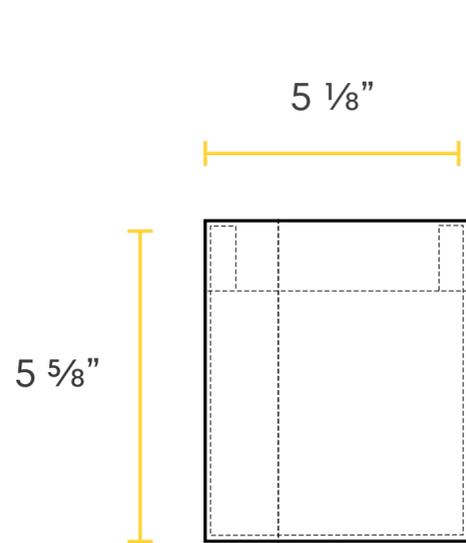


Standard

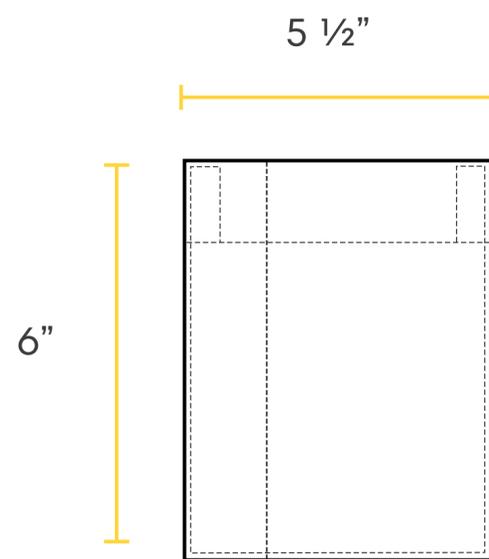


Large

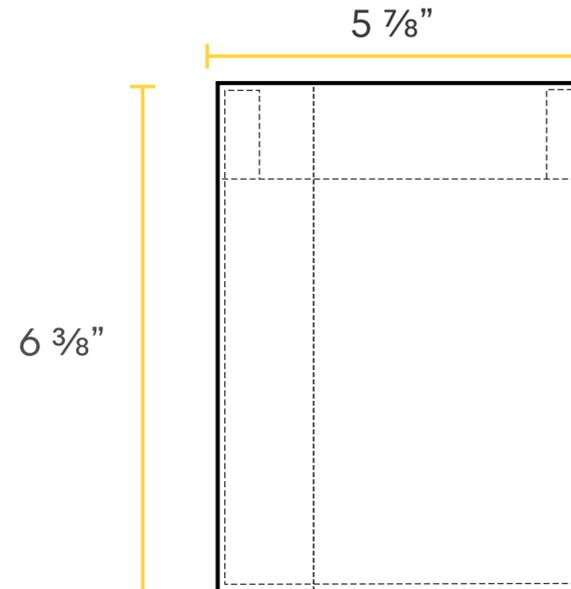
# Size for Pen and Eyeglass Pkt.



Small w/ Pen\*



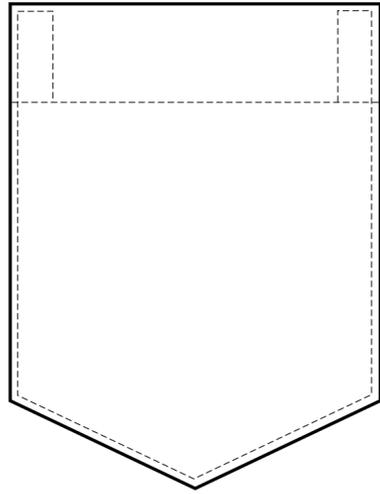
Standard w/ Pen\*



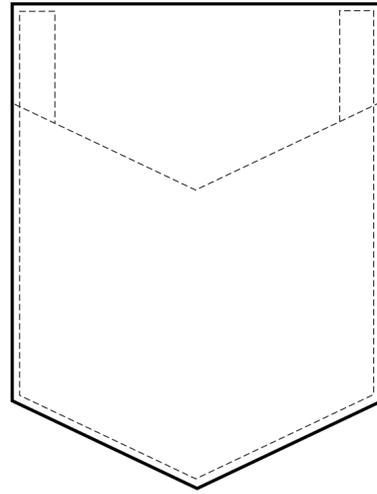
Large w/ Pen\*

\* same size for pen and eyeglass packages

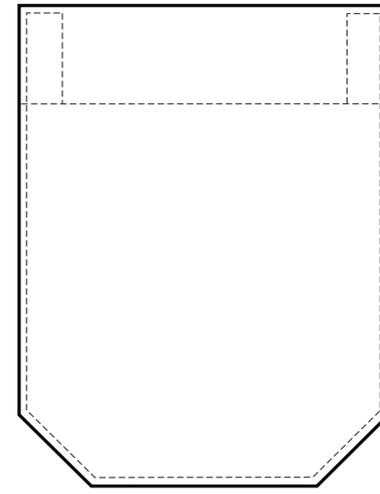
# Pocket Type



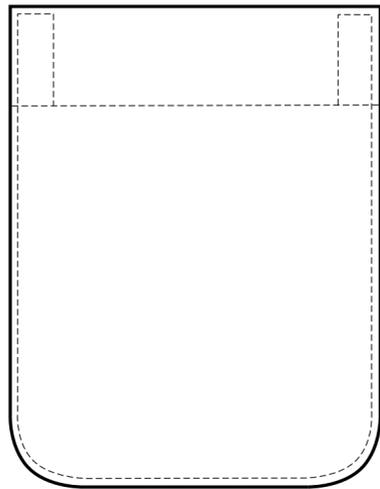
Plain



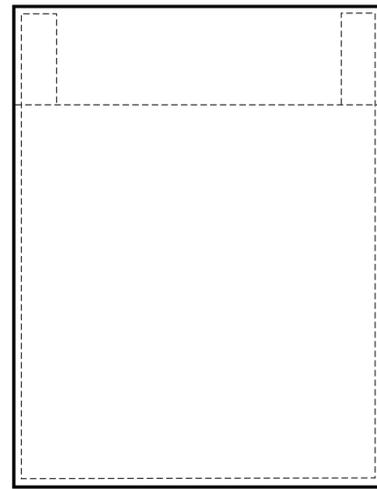
V Hem



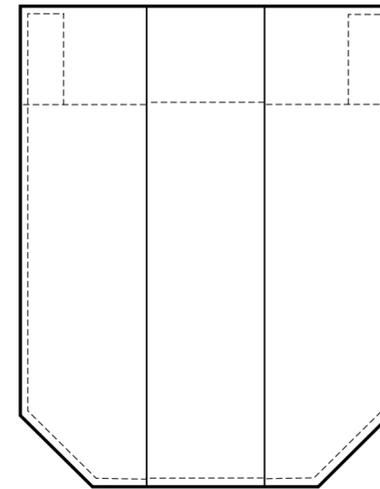
Mitered



Rounded

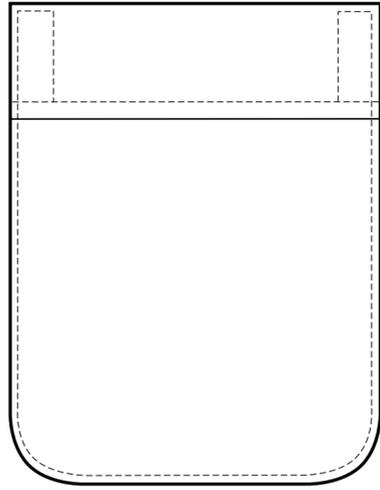


Square

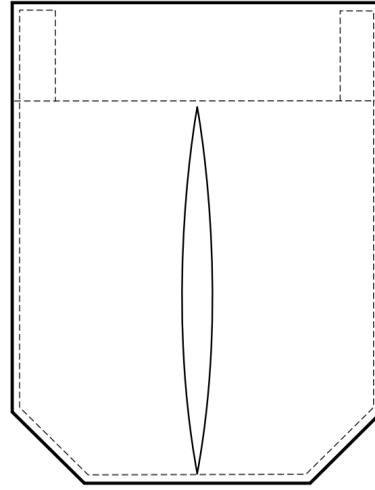


Pleated

# Pocket Type

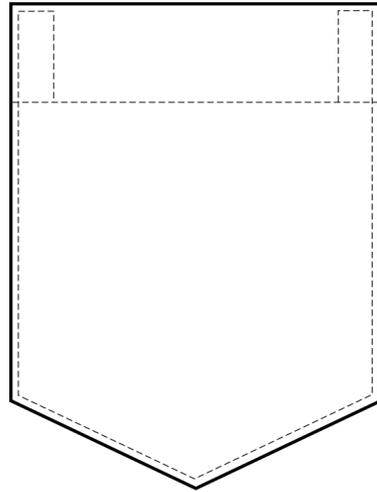


Rounded Welt

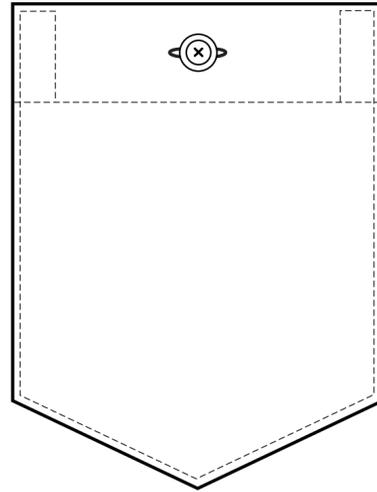


Inverted Pleat

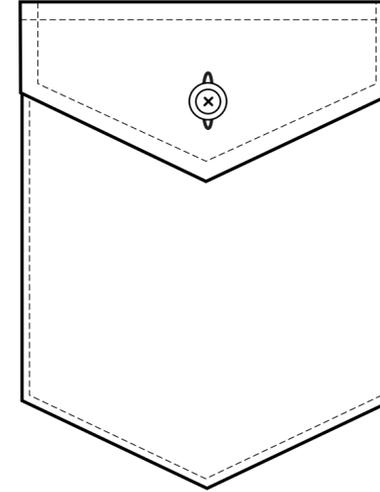
# Pocket Flap



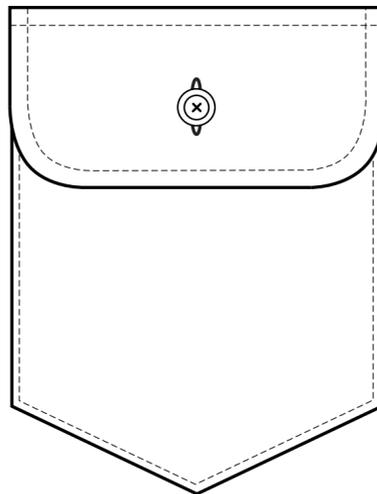
None



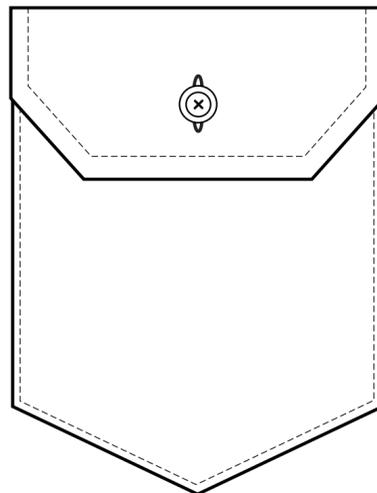
Center Button Through



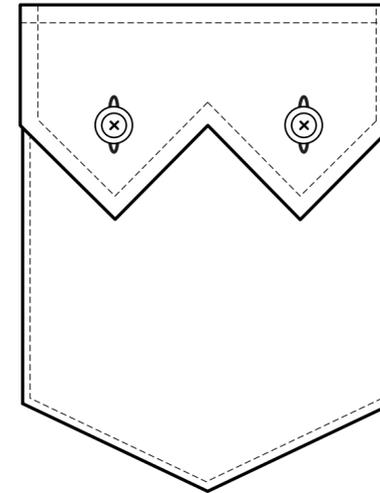
Point



Rounded

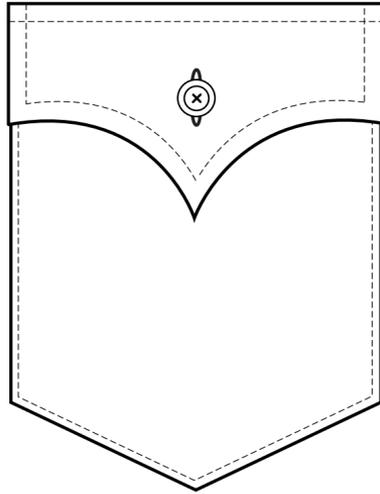


Mitered

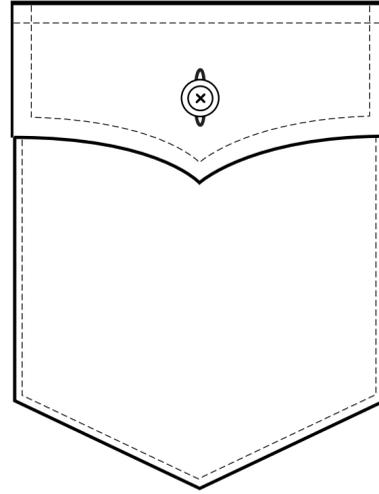


Sawtooth

# Pocket Flap

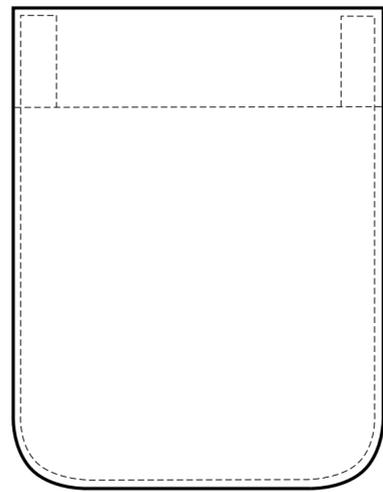


Full Panhandle

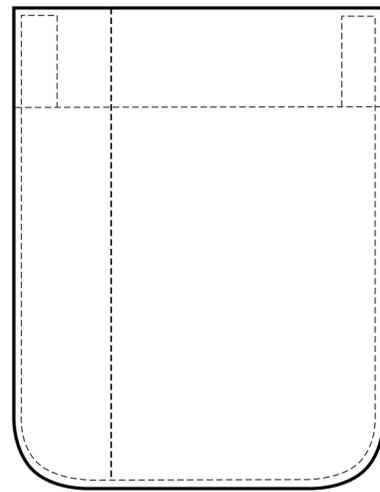


Half Panhandle

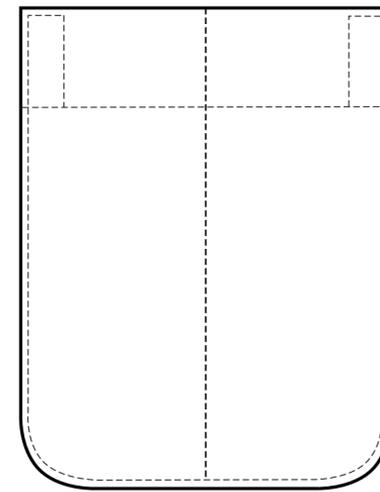
# Pocket Options



Standard

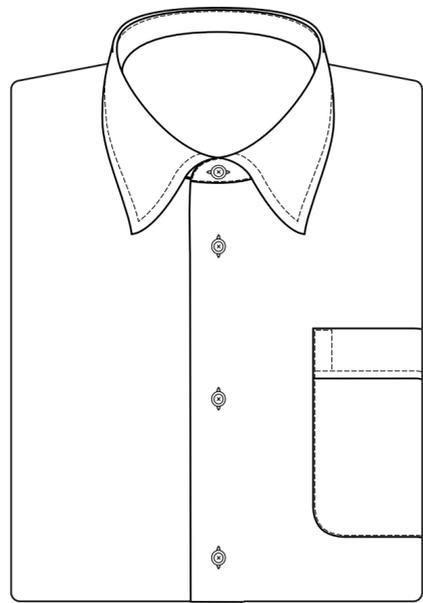


Pen/Pencil

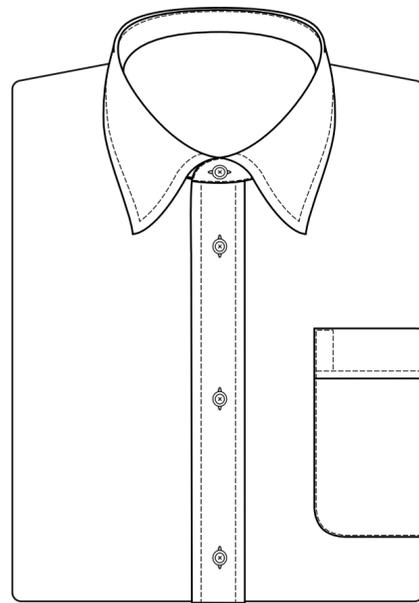


Eyeglasses

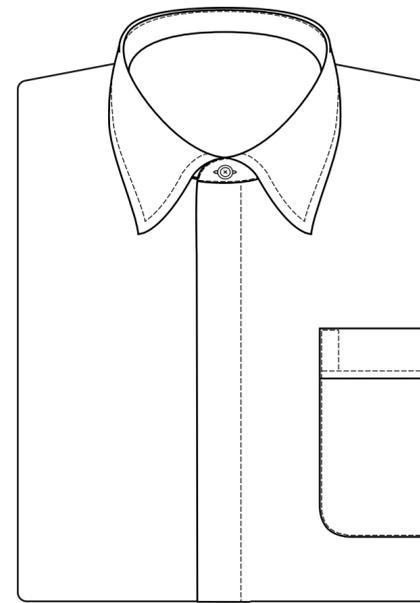
# Front Styles



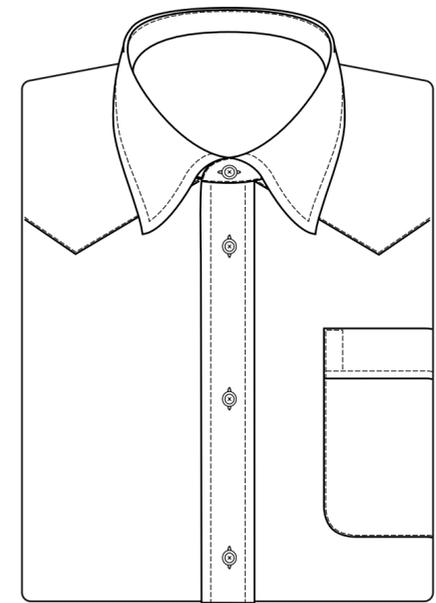
Plain



Placket

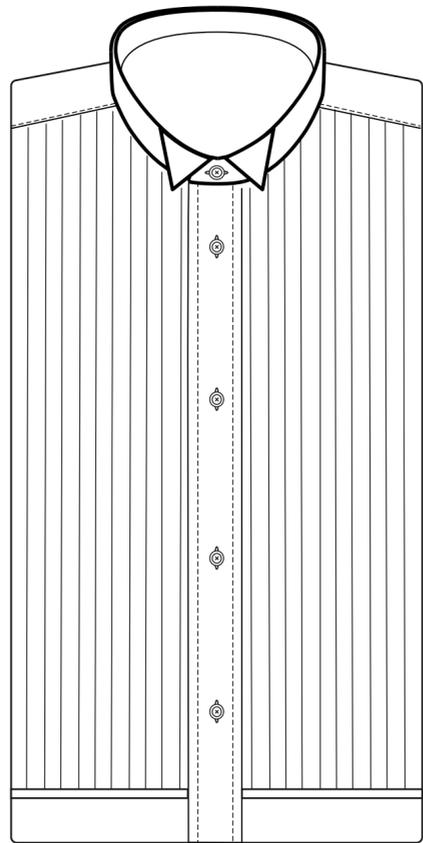


Fly Front Covered

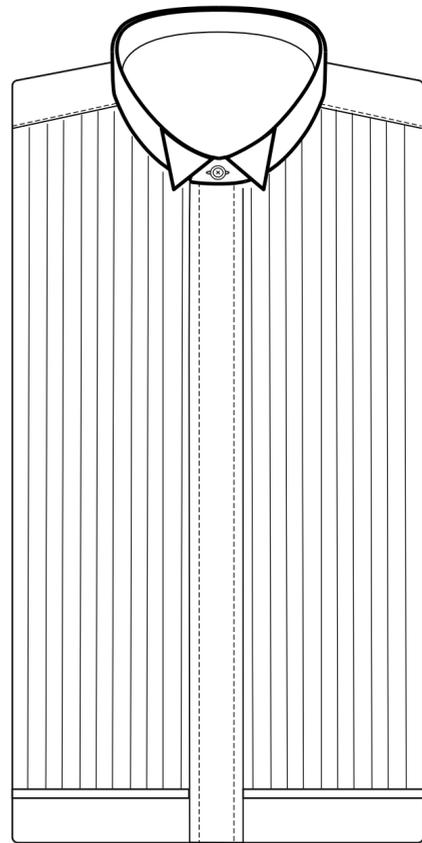


Western

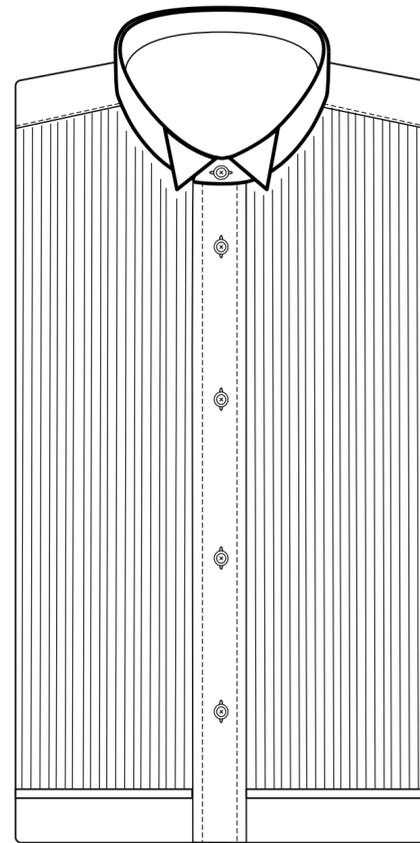
# Front Styles - Formal



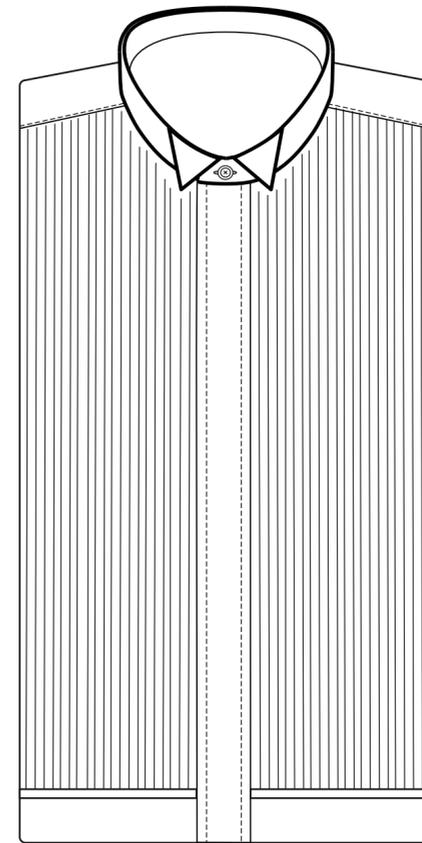
1/2" Pleat



1/2" Pleat Hidden Button

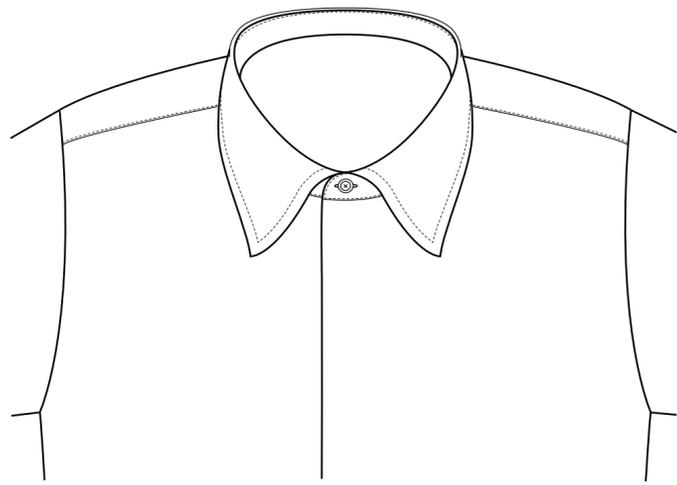


1/4" Pleat

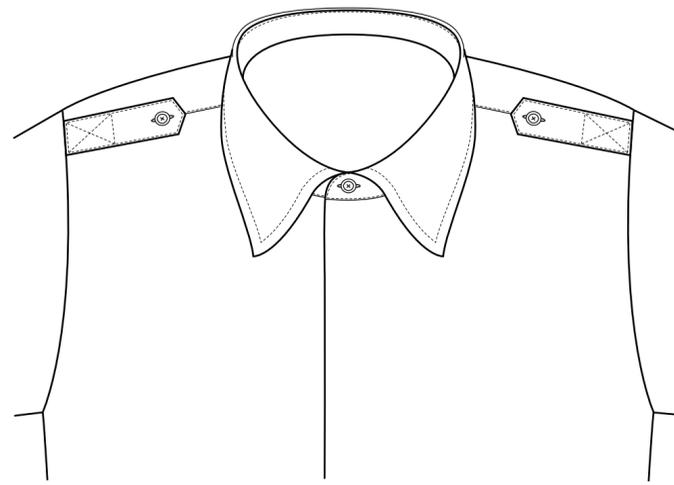


1/4" Pleat Hidden Button

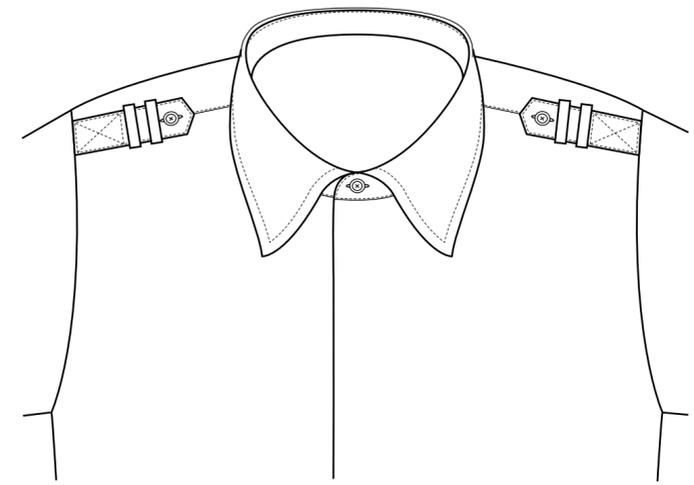
# Epaulettes



None

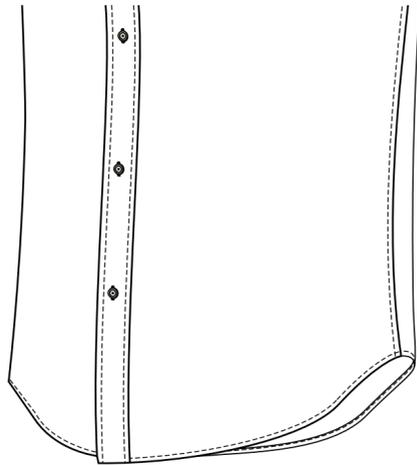


Epaulettes

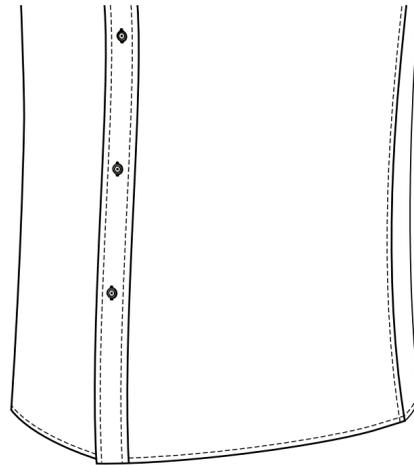


Epaulettes with Loops

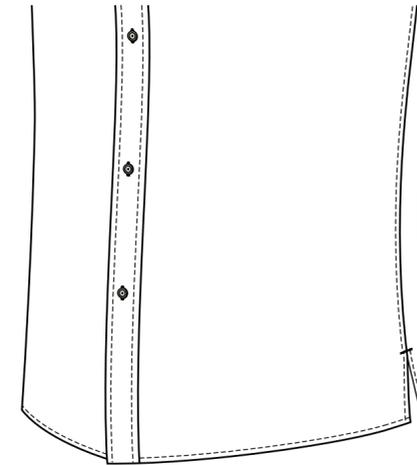
# Tail Styles



**Rounded**



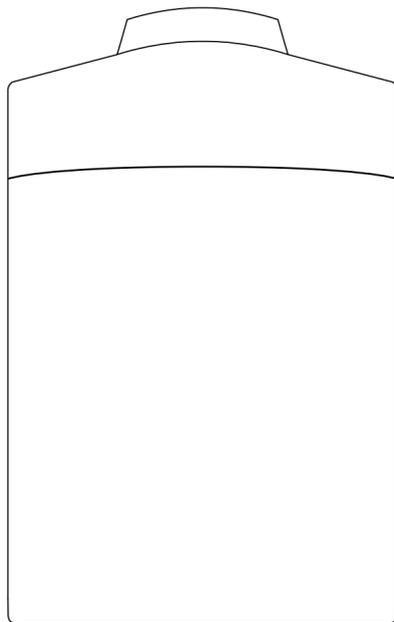
**Square**



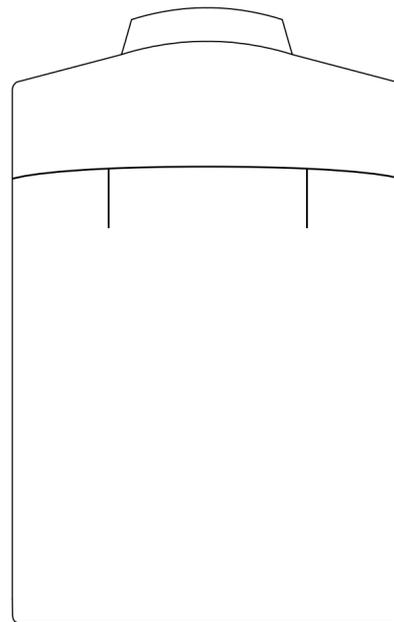
**Square with Vents**

2" Vents

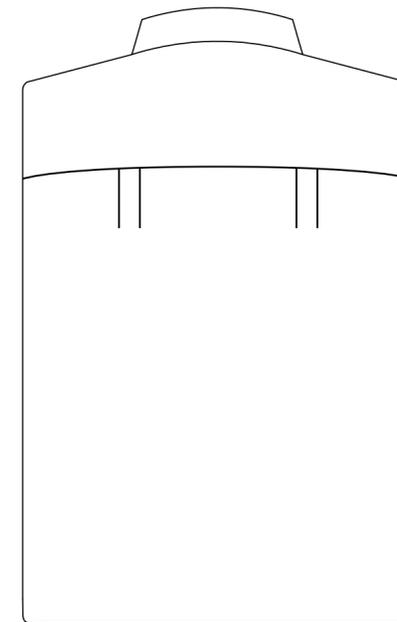
# Back & Yoke Styles



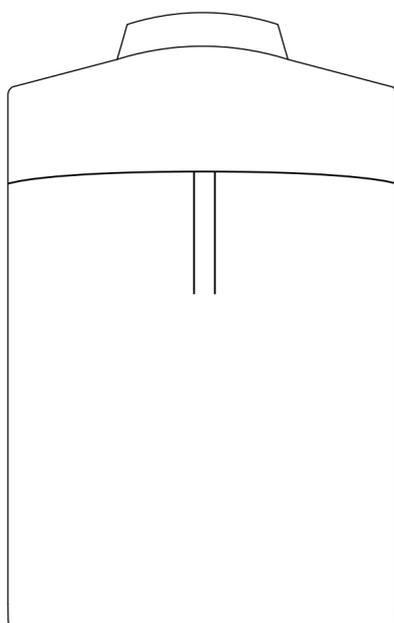
Plain



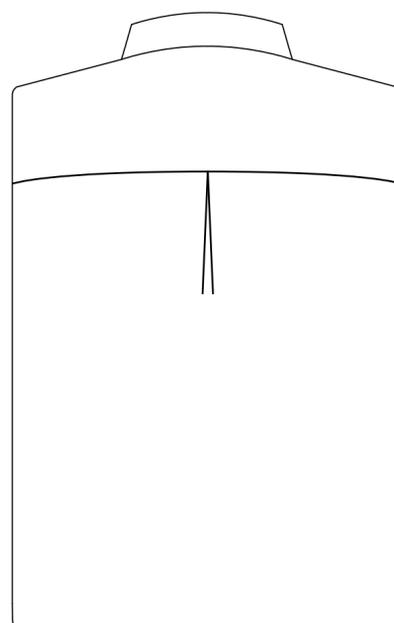
Shoulder Pleats



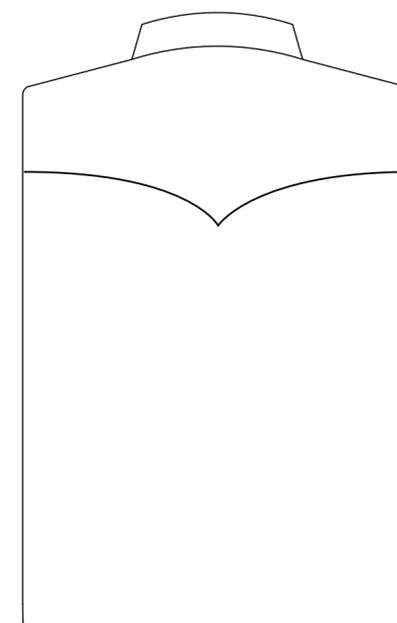
Double Shoulder Pleats



Center Box Pleat

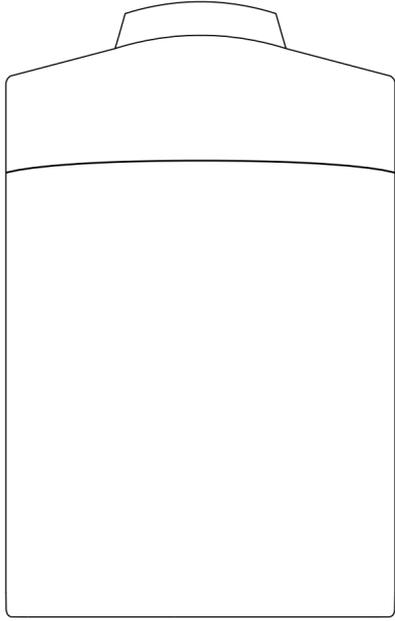


Inverted Center Box Pleat

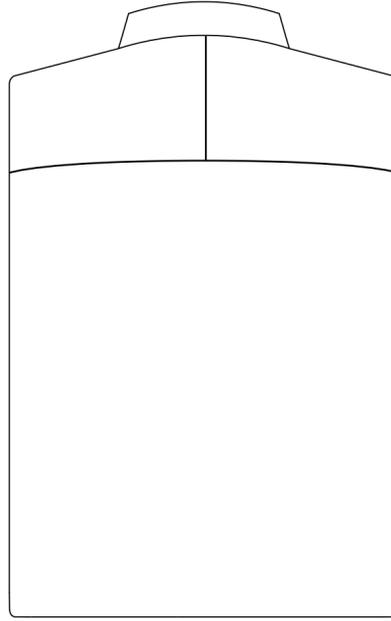


Western  
Yoke Style

# Yoke Styles



Plain



Split Yoke

# Fabric Direction

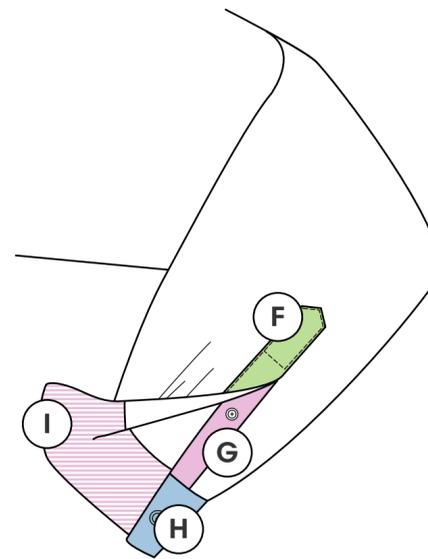
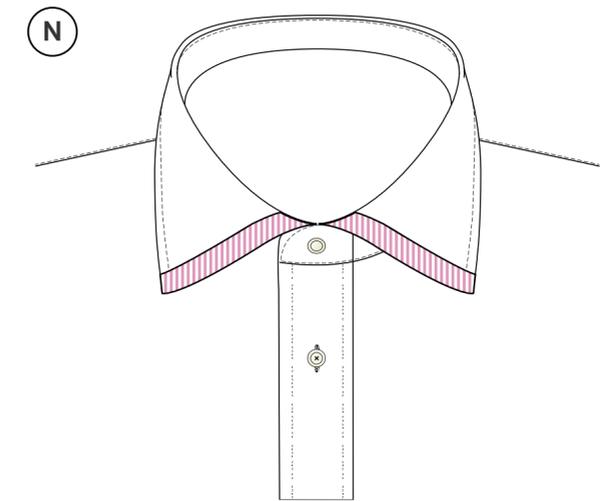
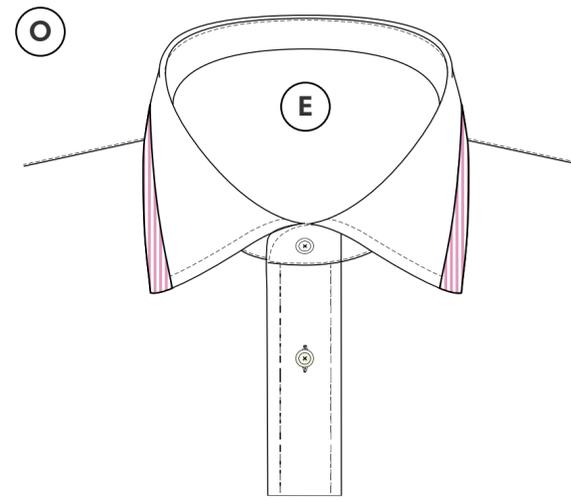
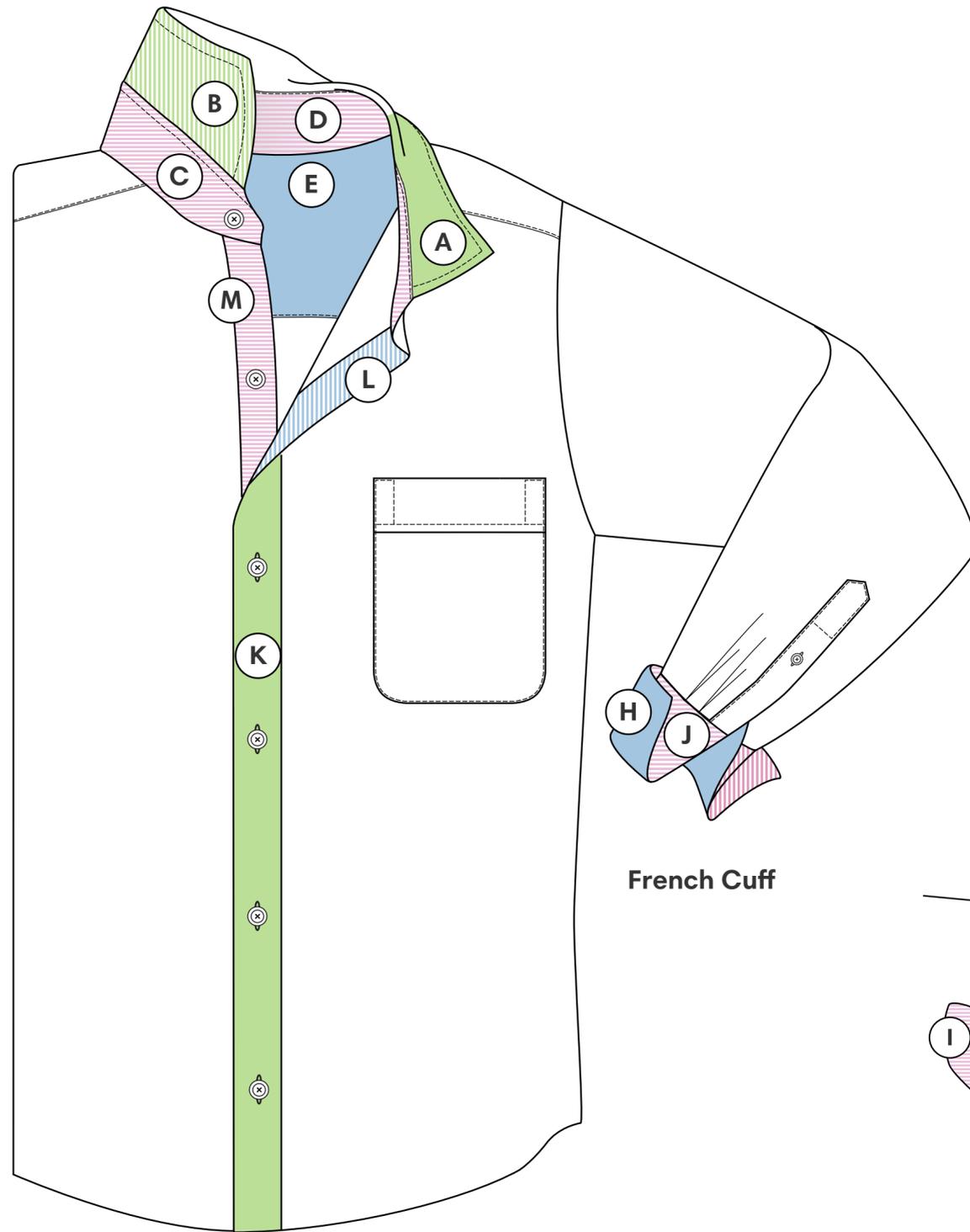


**Standard**  
With Fabric Pattern Grain

**Cross Grain**  
Across Fabric Pattern Grain

**Bias Cut 45°**  
Diagonal Fabric Pattern Grain

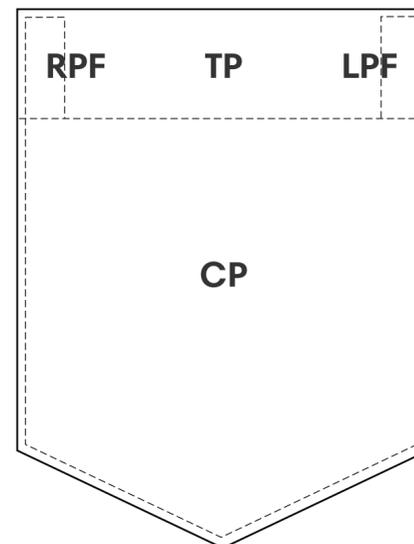
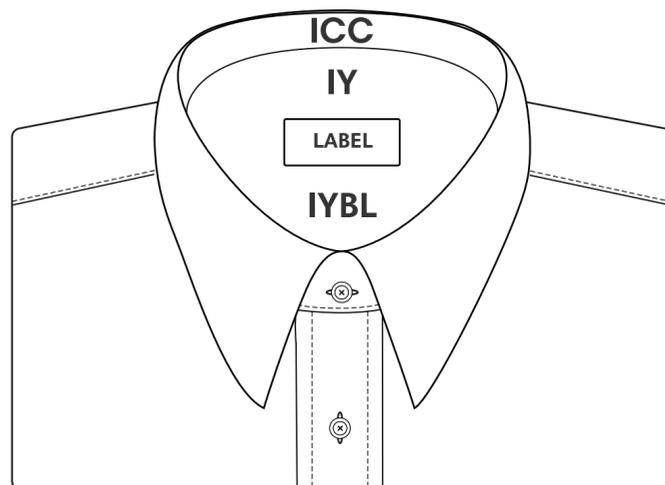
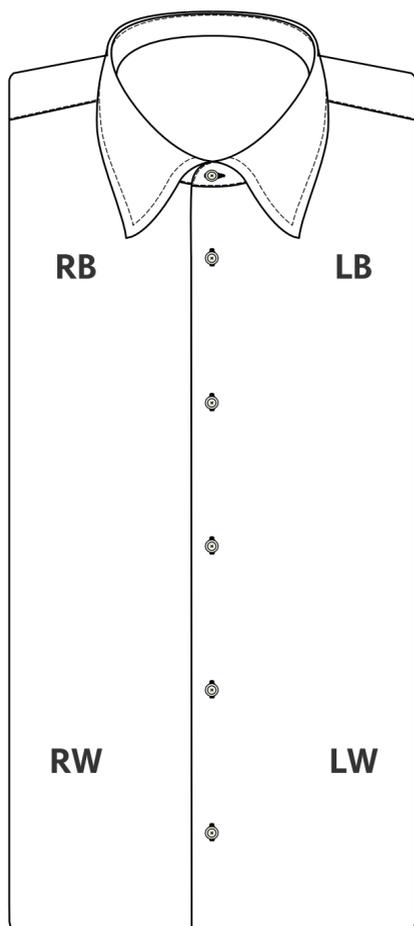
# Trim Positions



Barrel Cuff

- A - Top of Collar Leaf
- B - Under Collar Leaf
- C - Outside Neckband
- D - Inside Neckband
- E - Inside Yoke
- F - Outside Large Sleeve Plackets
- G - Outside Small Sleeve Plackets
- H - Outside Cuff
- I - Inside of Barrel Cuff
- J - Inside of French Cuff
- K - Outside Front Placket
- L - Back of Front Placket
- M - Front of Back Placket
- N - Accent Edge Collar Points
- O - Accent Edge Collar Leaf

# Monogram Positions



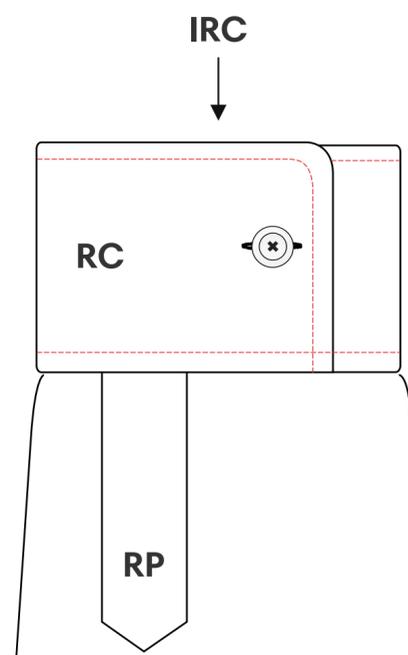
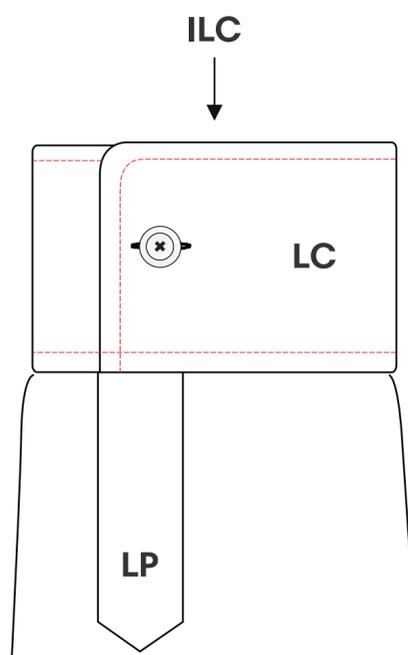
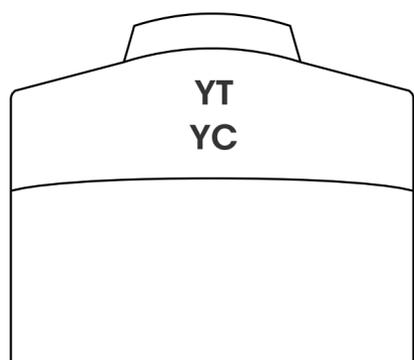
**RB** - Right Breast  
**LB** - Left Breast  
**RW** - Right Waist  
**LW** - Left Waist

**YT** - Yoke Top  
**YC** - Yoke Center

**ICC** - Inside Center Collar  
**IY** - Inside Yoke  
**IYBL** - Inside Yoke Below Label

**RPF** - Right Pocket Front  
**TP** - Top Pocket  
**LPF** - Left Pocket Front  
**CP** - Center Pocket

**RC** - Right Cuff  
**RP** - Right Placket  
**IRC** - Inside Right Cuff  
**LC** - Left Cuff  
**LP** - Left Placket  
**ILC** - Inside Left Cuff



# Monogram Fonts

## Caligraphy

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 abcdefghijklmnopqrstuvwxyz  
 1234567890?!@\*~;,%()+

## Times Roman

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 abcdefghijklmnopqrstuvwxyz  
 1234567890?!&.,#@\*~;,%()+

## Block

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 abcdefghijklmnopqrstuvwxyz  
 1234567890?!&.,#@\*~;,%()+

## Script

abcdefghijklmnopqrstuvwxyz  
 abcdefghijklmnopqrstuvwxyz  
 1234567890?!@\*~;,%()+

## Copper Plate

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 1234567890?!&.,#@\*~;,%()+

## Rockwell

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 abcdefghijklmnopqrstuvwxyz  
 1234567890?!&.,#@\*~;,%()+

## Bradley

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 abcdefghijklmnopqrstuvwxyz  
 1234567890?!&.,#@\*~;,%()+

## Jazz

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 1234567890?!&.,#@\*~;,%()+

## Dom Casual

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 abcdefghijklmnopqrstuvwxyz  
 1234567890?!&.,#@\*~;,%()+

## Outline

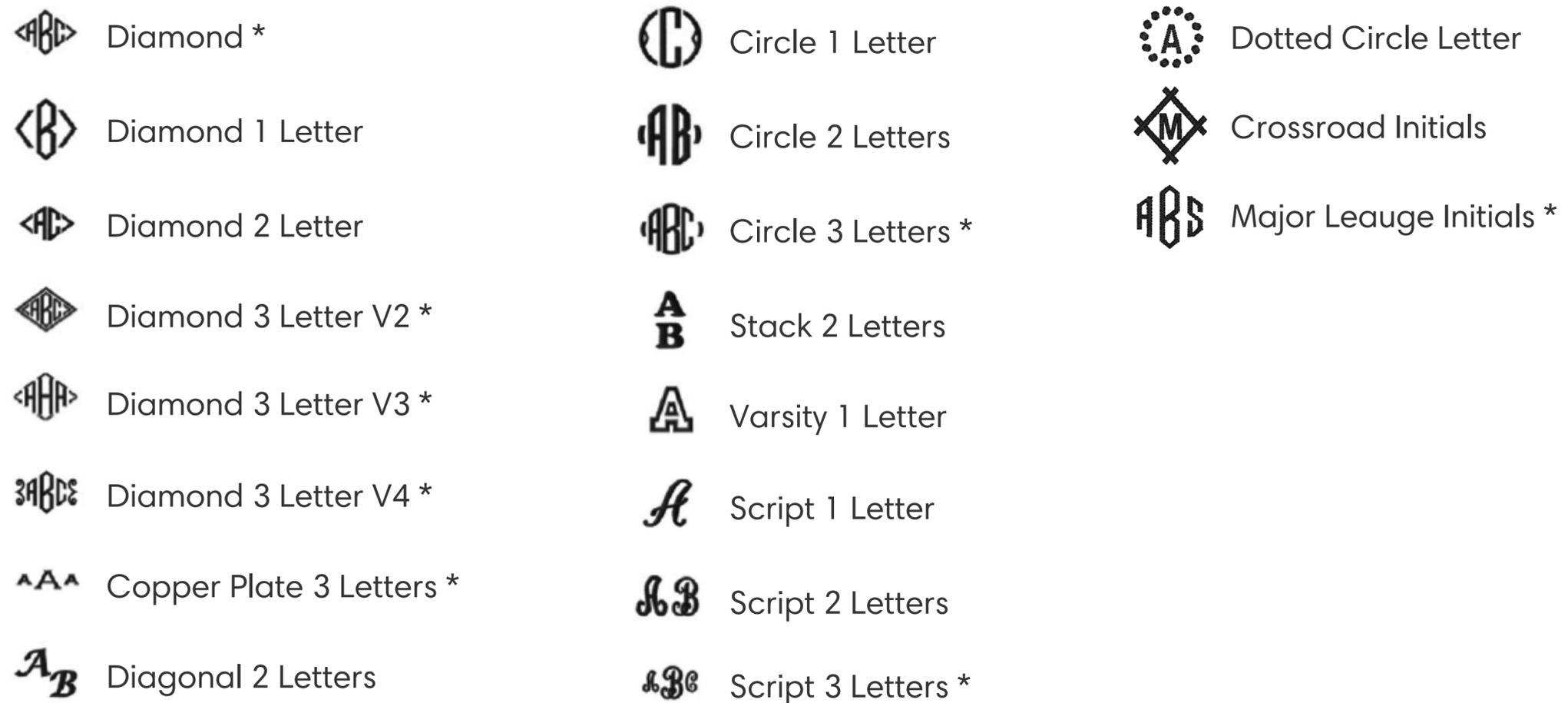
ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 1234567890?!&.,#@\*~;,%()+

# Monogram Font Sizes



# Monogram Templates

Monogram templates have a standard size of 1.7 cm.



\* **NOTE:** Letters will be sewn in the order you entered them.

# Signature Monogram

- Available Positions: Left or Right Cuff
- Signature Height: 1/2 in" (1.3 cm)
- Please reference Signature Monogram tab in University for Order Details.



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